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**Food, Pharmaceuticals and Industrial Solutions**For Safety and Validation



Cairnhill Metrology is an industrial metrology solutions provider established on 16 August 1983. Working long-term, we partner with principals who are global leaders in their fields, whose strengths in technology and innovation, we complement with up-to-date uniform high standards of service delivery through our network of offices in Singapore, Malaysia, Indonesia, the Philippines and Thailand.

Our **Vision** is to be the trusted industrial metrology solutions provider of choice to our customers.

Our **Mission** is to support our customers' quests for production efficiencies and quality via appropriate and reliable metrology solutions, supported throughout the solutions useful life.

Our Values are summed up in the Golden rule, "What you wish that others do to you, do so to them".

Our Solutions are focussed by groups: -

- Food, Pharmaceutical Industrial Solutions (FPIS)
- Portable Metrology (PMT)
- Industrial Metrology (IMT)
- Industrial X-Ray Computed Tomography (XCT)
- Software for Visualization, Analysis, Metrology, Process Control and Reverse Engineering

#### Food, Pharma and Industry Safety and Validation

These automated solutions are mainly provided through our distribution relationship since 1983 with Anritsu Industrial Solutions Co., Ltd (<a href="www.anritsu-industry.com">www.anritsu-industry.com</a>) and supplemented with customised metal detectors from Cassel Messtechnik GmbH (<a href="www.cassel-inspection.com">www.cassel-inspection.com</a>).

**Safety** is achieved via detection of contaminants via high sensitivity in-line X-Ray and Metal Detectors and via In-Line Checkweighers for weight verification in pharmaceutical and food products. These solutions help ensure consumer safety and compliance with standards such as HACCP.

**Validation** includes weight verification for OIML legal metrology, GMP validation for pharmaceuticals, net weight control for waste reduction, missing products detection and shape verification. These can be achieved by suitable In-Line Checkweighers, X-Ray Inspection Systems and Metal Detectors.



# **Food and Pharmaceuticals Quality Solutions**

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### XR75 Series Advanced Long-Life X-Ray Inspection Systems





New X-Ray detector and generator enables high detection sensitivity at low output, significantly extending lifespan and reduces replacement costs. A **proprietary hermetic** controlling heating valve provides internal cooling without air con, reducing power consumption by 30%, resulting in 20% lower lifetime costs.



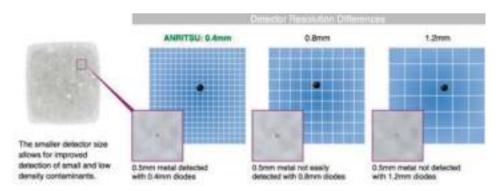








# "Discover What You've Been Missing!"



#### **Key Features**

- Up to **0.2mmØ sensitivity** via advanced sensor and image signal processing technology!
- · Compact, fast, accurate and user friendly
- 15" LCD on-screen graphics and operations
- FDA 21 CFR1020.40 radiation cabinet compliance
- · Tool-free conveyor dis-assembly for cleaning

#### **HD** and Ultra **HD** Imaging

Anritsu HD and Ultra HD core imaging technology enable highest resolution X-Ray for better digital analysis and significantly improved performance detection.



Received the 18th Nisshoku Excellent Food Machine and Material Prize from Japan Food Journal Co., Ltd. in 2015.



### Wide Range and Applications



XR75 Series for Packaged Products – Advance Long Life Technology

XR74 Series for Packaged Products – Proven Standard Economy Model

XR75 Dual Energy – For Best Detection of Bones & Low Density Contaminants



KXS7554 XR – For large products



For lightweight products





For pumped products



Package Check X-Ray Inspection System – For simultaneous contaminants & seal integrity inspection



Side Beam X-Ray Inspection System – For tall products



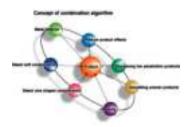
Model	Detection	on Area
KXS7522AWCLE KXS7522AVCLE		Effective detection width = $240 - \frac{(80 \times \text{Hp})}{120}$ Effective detection height = $\frac{120 \times (240 - \text{Wp})}{80}$
KXS7522CWCLE KCS7522CVCLE	1 900 per 2	Effective detection width = $240 - \frac{(40 \times \text{Hp})}{50}$ Effective detection height = $\frac{50 \times (240 - \text{Wp})}{40}$
KXS7534AWCLE KXS7534AVCLE	- N	Effective detection width = $390 - \frac{(160 \times \text{Hp})}{220}$ Effective detection height = $\frac{220 \times (390 - \text{Wp})}{160}$
KXS7534CWCLE KXS7534CVCLE	The state of the s	Effective detection width = $390 - \frac{(35 \times \text{Hp})}{500}$ Effective detection height = $\frac{50 \times (390 - \text{Wp})}{35}$

# "Contaminants made Visible via Optimised Algorithms"

- Anritsu full featured X-Ray inspection software includes many versatile unique algorithms optimised for simultaneous inspection of various types and sizes of contaminants including wire, glass, stone and bone
- Sharpens low penetration, uneven products and wire shaped and soft contaminants
- Dynamic filters enhance detection with reduction of possible false rejects
- Full auto-learn process of all X-Ray settings at the touch of a button.
- Password protection to prevent unintended changes of system settings
- Multiple reject criteria for contaminant, virtual weight, count, missing items...
- Full production counters with full time/day log and image capture for all rejected products sorted by types
- Built-in multi-lane system capability 1 to 6 lanes
- Stable, repeatable performance. Full HACCP auditing capability through Anritsu's Operation Check



Multi-View Software



Assuring Product Quality and Brand Loyalty



### **Various Product Safety and Conformity Checks**

#### **Count Detection**

Number of vertically packed biscuits/cookies per pack



Boxed cookies of four packs of 3 pieces

#### **Shape Detection**

The shape, area and mass can be analysed from X-Ray images to find breaks and chips. Missing fillings can also be spotted.



Chipped biscuit Chipped sausage

#### **Mask Functions**

Detection sensitivity is improved by masking according to product characteristics such as forms and shapes



L-R: Edge Mask, Clip Mask, Can Edge Mask and Deoxidizer Mask

#### **Package Check**

Packages of sliced ham, checked to ensure none of the contents is caught in sealed parts



Example of ham caught in seal

#### **Missing Product Area Detection**

Inspects complete product presence by checking the density of product in specific area within a pack



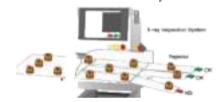
#### Virtual Weighing

A virtual weight is calculated based on known density criteria \_\_established via the Auto-Set function\_\_



#### **Multi-Lane Inspection**

Allows a single machine to inspect a multi-flow line, maximizing overall line efficiency



#### **Void Check**

Inspects voids and air bubbles entrapped in retort food, cheese or butter for maintaining freshness



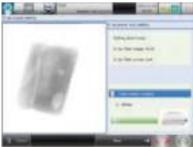
10cc air bubbles in retord foods and 2mm dia. voids in solid products are detectable



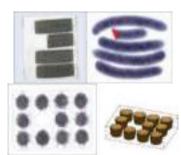
Very small Nylon & SUS sphere detected accurately in 500g of pork tenderloin



Signal processing detects only contaminants



Intuitive Product registration navigation



Shape & Virtual Weight Detection



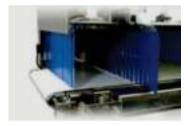
### **Easy Control & Maintenance / Optimal Up-Time Features**

(All Models)



#### **Safety Features:**

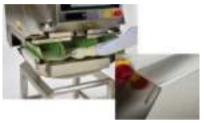
- ON/OFF key turns off X-Ray completely and opens/close shield cover. Irradiation stops when cover is open. Lamp lit when irradiating.
- Emergency Stop Switch cuts power supply, rotating parts and radiation
- Hand Monitor for Safety: interrupting sensor for period of time stops irradiation
- Lead curtain prevents X-Ray leakage.
- Lead-Free Options: SUS curtain/cover for unpackaged products or Polymeric curtain for lightweight products to prevent lead contamination



**Lead-free polymeric curtain** (option) for transfer of light weight products



**USB interface & QUICCA** information management software through Ethernet



Simple maintenance with tool-free easy parts removal and easy-to-clean design

# X-Ray Regulatory/Safety Guidelines

- Safety of Inspected Products: World Health Organisation 1980 guideline: "Irradiation of food commodity up to an average dose of 10kGy presents no toxicological hazard and introduces no special nutritional or microbiological problems." Anritsu X-Ray system irradiation to products is 0.002Gy. For products stuck inside machine, irradiation is still 0.1Gy or less.
- Safety for Humans: The Earth's natural environment radiation exposure is 1100μSv (micro Sievert) per year on average. A typical medical chest X-Ray exposure is 300μSv. The X-Ray leakage of Anritsu X-Ray systems is less than 1μSv per hour/or about 0.65mSv (millisievert) per 3 months (1μSv x 13 weeks x 5 days x 10 hours = 0.65mSv.)



# KXS7522/7534AWCLE/AVCLE For Packaged Products KXS7522/7534CWCLE/CVCLE Lightweight Products / Small Bags





KXS7522AWCLE KXS7522AVCLE KXS7534AVCLE Model KXS7534AWCLE Product Size 1 Max width 240mm, Max height 120mm Max width 390mm, Max height 220mm Belt Width 270mm 420mm 10 to 60m/min, Max 5kg 10 to 60m/min, Max 5kg Belt Speed <sup>2</sup>/Max Product 60 to 90m/min, Max 2kg Weight 3 10 to 40m/min, Max 10kg (optional) 10 to 40m/min, Max 10kg (optional) Mass 5 245kg 250kg 305kg 310kg Conveyor: IP66 Entire surface Conveyor: IP66 Entire surface Protection Class Other parts: IP40 conforms to IP66 Other parts: IP40 conforms to IP66

Model	KXS7522CWCLE KXS752CVCLE		KXS7534CWCLE	KXS7534CVCLE
Product Size <sup>1</sup>	Max width 240mm, Max height 50mm		Max width 390mm	Max height 50mm
Belt Width	270	270mm 420mm		
Belt Speed <sup>2</sup> /Max Product Weight <sup>3</sup>	10 to 50m/min, Max 5kg			
Mass <sup>4</sup>	270kg	275kg	340kg	345kg
Protection Class	Conveyor: IP66 Other parts: IP40	Entire surface conforms to IP66	Conveyor: IP66 Other parts: IP40	Entire surface conforms to IP66

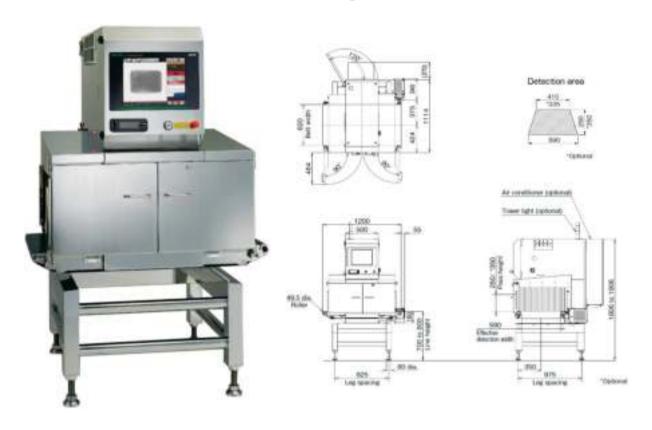
#### For all models above

X-Ray Output	Tube voltage 30 to 80kV, tube current 0.4 to 3.3mA, output 12 to 100W		
Safety	Max 1μSv/h or less, Prevention of X-Ray leakage by safety devices		
Display and Operation	15-inch Colour TFT LCD; Touch panel (with touch buzzer)		
Preset Memory	200		
Power Requirements <sup>4</sup>	100 to 240AC, single phase, 50/60Hz, 700VA or less (standard)		
Environment Conditions <sup>6</sup>	Temperature 0° to 35°C, relative humidity 30% to 85%, non-condensing		
Exterior	Stainless steel (SUS304)		

 $<sup>^1</sup>$  The entrance and exit may require covers depending on product length.  $^2$  Variable depending on product no.  $^3$  Sum total product weight on conveyor.  $^4$  Mass without option.  $^5$  Allowable fluctuation range is  $\pm 10\%$ .  $^6$  For KXS7522AWCLE and KXS7522AVCLE, belt speed and product weight apply at between 30°C and 35°C. For KXS7522/7534AWCLE, these apply at between 0°C and 40°C with optional air conditioner installed.



# KXS7554AWHSE/AWHSG For Large Products NEW!



Mo	del	KXS7554AWHSE KXS7554AWHSG		
Detection S	Sensitivity 1	Fe and SUS 0.4mm Ø sphere Fe and SUS 0.5mm Ø sphere		
X-Ray	Output	Tube voltage 30 to 80kV, tube current 0.4 to 10.0mA, output 350W		
Saf	ety	Max 1μSv/h or less, Prevention of	f X-Ray leakage by safety devices	
Display and	d Operation	15-inch Colour TFT LCD; To	uch panel (with touch buzzer)	
Product	Size <sup>2, 3</sup>	Max width 590mm, Max heig	tht 250mm (350mm Optional)	
Belt V	Width	620	mm	
Preset N	Memory	20	00	
	Dry	10 to 30m/mi	in, Max 50kg	
	Condition		in, Max 40kg	
Belt Speed	Condition	20 to 70m/min, M	ax 20kg (optional)	
Max Product		10 to 30m/mi	in, Max 40kg	
Weight <sup>4</sup>	Wet	31 to 35m/mi	in, Max 30kg	
Weight	Condition	36 to 40m/mi	in, Max 20kg	
	Condition	20 to 60m/min, Ma	ax 20kg (Optional)	
		61 to 70m/min, Ma	ax 10kg (Optional)	
Power Rec	uirements	100 to 120VAC $\pm 10\%$ , or 200 to 240VAC $\pm 10\%$	o, single phase, 50/60Hz, 1.2kVA, (1.9 kVA with	
Power Requirements		optional air-con)		
Mass <sup>5</sup>		480kg (525kg with		
Environment	Conditions 6, 7	Temperature 0° to 35°C (0°C to 40°C with air-con	n), relative humidity 30% to 85% non-condensing	
Protection	on Class	Conveyor: IP66,	Other parts: IP40	
Exterior Stainless steel (SUS304)		el (SUS304)		

<sup>&</sup>lt;sup>1</sup> Actual sensitivity depends on the physical properties of products (contents and shape) and on the environmental conditions. <sup>2</sup> Product size should fall below the detection area. <sup>3</sup> Entrance and exit may require covers depending on product length. <sup>4</sup> Sum total of product weight on the conveyor. <sup>5</sup> Mass without option. <sup>6</sup> Air-con option may be required depending on the operating environment. <sup>7</sup> Air-con can be used without a filter (standard); however the filter option is recommended for use in dusty environment. When using the filter option, the temperature range in the operating environment of the X-Ray system is limited.



# **KXE7534AWHZE Dual Energy Sensor Technology** NEW!

### For Reliable Contamination Detection of Poultry and Meat



#### **Benefits:**

- Provide reliable detection of thin, low density bones
- Deliver high detection sensitivity for inspecting overlapping products and rough surface products
- · Minimize false rejects in bulk flow inspection



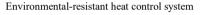
X-Rays have multiple level energies.

Two different images are obtained at high energy level and low energy level.



Dual Energy subtraction better highlights contaminants.







Cutting-edge algorithms

Detection Sensitivity	Fe and SUS 0.2mm Ø sphere; SUS wire 0.2mm Ø x 2mm long	
X-Ray Output	Tube voltage 30 to 80kV, Tube current 0.4 to 5.8mA, Output 12 to 350W	
Safety	X-Ray leakage: ≤1µSv/h, Prevention of leakage by safety devices	
Display and Operation	15" Colour TFT LCD; Touch panel (with touch buzzer)	
Product Size 1,2	Max width: 390mm, Max height: 220mm	
Belt Width	420mm	
Standard Functions	Masking, Missing Product Detection and Clip Check functions	
Preset Memory	Max 200	
Belt Speed <sup>3</sup> / Max	10-60m/min; Max 5kg	
Product Weight 4	10-40m/min; Max 10kg (Option)	
Power Requirements 5	200 to 240Vac, single phase 50/60Hz, 2100VA or less	
Mass <sup>6</sup>	350kg	
Environment <sup>7</sup>	Temperature 0° to 30°C, relative humidity 30% to 85%, non-condensing	
Protection Class	IP66 for conveyor; IP65 for other parts; Tool free belt removal	
Exterior	Stainless steel (SUS304)	

 $<sup>^1</sup>$ Product size should fall below the detection area.  $^2$ Entrance and exit may require covers depending on product length.  $^3$ Variable depending on product quantity.  $^4$ Sum total of product weight on the conveyor.  $^5$  Allowable power fluctuation range is  $\pm 10\%$ .  $^6$  Mass without option.  $^7$  Temperature between  $0^{\circ}$ C and  $35^{\circ}$ C when an optional cooling system is installed.

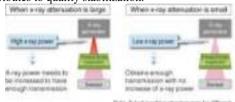


# **KXE7510DGEKE Pharmaceutical X-Ray Inspection System** NEW!



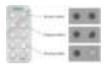
#### **Features:**

 New X-Ray unit with significantly improved X-Ray images & reduced variation in quality contributes to quality stabilization.



Newly developed X-Ray generator and sensor for low density items

- Simultaneous inspection for contaminant, shape, count & package check.
- Unique X-Ray technology detects transdermal patches caught in sealed areas previously undetectable.









Shape /Missing Product Detection

Package Check



- Unique technology minimizes X-Ray leakage allowing short products with height less than 10mm to be conveyed without touching leakage prevention curtain, reducing false rejects due to product jam or the disturbance of product orientation during conveyance, ensuring proper rejection.
- No blind spot design prevents statistical discrepancies and contamination due to improper conveyance and products falling off the line.
- Supports FDA 21 CFR Part 11 regulation with Eligibility Authentication, Audit Trail, Data Encryption and Decryption.
- Product Registration Navigation simplifies parameter setting via step-by-step illustrations for easy setting of the system to achieve high sensitivity.

X-Ray Output	Tube voltage 30 to 50kV, Tube current 0.5 to 6.6mA,			
A-Kay Output	Output 12 to 200W		A	
	X-Ray leakage: Max 1μSv/h or less, Prevention of X-Ray		- 0	District wing
Safety	leakage by safety devices, lead-free shield curtains with a		1 1	-(SIIII), 18
	10mm clearance from the conveyor surface as standard		(A)	and the same
Display & Operation	15" Colour TFT LCD; Touch panel (with touch buzzer)			
Detection Area 1, 2	Max width 205mm, Max height 50mm		4.70. 15 miles	9
Belt Width	250mm		7 T	
Preset Memory	200		Tarrel 1	
Belt Speed <sup>3</sup>	10 to 90m/min	History.	mare st	Albert 1
Max Product Weight 4	2kg		by-pd .	MILE
Power Requirements 5	100 to 240Vac, single phase, 50/60Hz, 1.0kVA or less		11	St. State
Mass <sup>6</sup>	230kg		7.5	Marin and
Environment	Temp 0-30°C, Rel. Humidity 30-85%, non-condensing			- MA
Protection Class	IP40		reg garring	" tall-manual "
Exterior	Stainless steel (SUS304)			

<sup>&</sup>lt;sup>1</sup> Product size should fall below the detection area. <sup>2</sup> Entrance and exit may require covers depending on product length. <sup>3</sup> Variable depending on product quantity. <sup>4</sup> Sum total of product weight on the conveyor. <sup>5</sup> Allowable power fluctuation range is  $\pm 10\%$ . <sup>6</sup> Mass without option.

#### Safety of inspected products

A joint research by Anritsu and Nagoya City University, Drug Delivery and Nano Pharmaceutics, Graduate School of Pharmaceutical Sciences, found that exposure to X-Rays did not affect pharmaceutical quality of the drug content. Commercially available non-steroidal anti-inflammatory drugs (acetaminophen, loxoprofen and mefenamic acid) were exposed to X-Rays of various doses from 0.34mGy to 300Gy, and the quality of the tablets were then evaluated using pharmaceutical tests. The samples exposed to X-Rays exhibited almost the same profile in the tests as control samples (0 Gy). The added influences of elevated temperature and humidity (40°C, relative humidity 75%) when combined with X-Ray exposure were also found to be insignificant.

As regulations differ among countries, customers are advised to check with your own regulators if in doubt.



# **KXE7514BWELE Side View X-Ray Inspection System** NEW!

### For Tall Packaged Product Inspection



### "World Class Detection for Rigid and Tall Products"

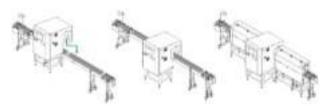
- · Side-view mounted over line: Avoids transfer jams and product handling issues
- High definition X-Ray imaging of products in upright containers like cartons, foil-lined pouches, aseptic boxes, and PET bottles
- Outstanding detection of high- and low-density contaminants as small as 0.5mm
- Anritsu intuitive interface reduces downtime, errors and operator training. Configure products easily in minutes with Setup Wizard and Auto-Learn.
- Optional QUICCA software for real-time monitoring, traceability, reporting, QA and HACCP compliance.



Potato chips in composite can



Ketchup in PET bottles



The side view X-Ray system leakage prevention covers on right and left sides are customised according to shape of existing conveyors and mounted over the existing conveyor



Accurate repeatable detection of problematic foreign materials

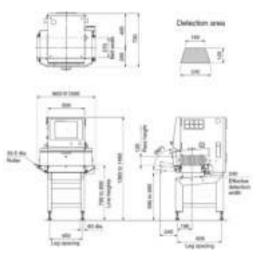
Model	KXE7514BWELE	
X-Ray Output	Tube voltage 30 to 80kV, Tube current 0.4 to 5.0mA, Output 12 to 150W	
Safety	X-Ray leakage: < 1μSv/h, Prevention of leakage by safety devices	
Display and Operation	15" Colour TFT LCD; Touch panel (with touch buzzer)	
Product Size <sup>1</sup>	Max width: 150mm, Max height: 250mm (290mm Option)	
Standard Functions	Masking, Missing Product Detection and Clip Check functions	
Preset Memory	Max 200	
Belt Speed / Max Product Weight	10-120m/min	
Power Requirements <sup>2</sup>	100 to 240Vac, single phase 50/60Hz, 700VA or less	
Mass <sup>3</sup>	540kg	
Environment	Temperature 0° to 35°C, relative humidity 30% to 85%, non-condensing	
Protection Class	IP66 for Inspection area; IP40 for other parts	
Exterior	Stainless steel (SUS304)	

<sup>&</sup>lt;sup>1</sup> Product size should fall below the detection area. <sup>2</sup> Allowable power fluctuation range is  $\pm 10\%$ . <sup>3</sup> Mass with straight extension cover (above reference external view) with no option.



# XR74 Standard Series for Individually Packed Products





	KD7405A/B		KD7416A/B		KD7417
	WH DWH		WH	WH	DWH
A	27	0	42	20	420
В	26	55	34	10	340
C	46	55	54	10	540
D	73	0	88	30	880
E	1360 -	1460	1530 – 1630		1530 - 1630
F	640		650		650
G	240		280		280
Н	196		271		271
I	60	15	755		755
J	800 1000		800	1000	800
K	240		390		390
L	160		280		230
M	120		15	50	220

Model	KD7405AWH	KD7405ADWH	KD7405BWH	KD7405BDWH
X-Ray Tube Voltage	25 to 60kV		25 to	80kV
Max Product Size <sup>2</sup>	240mm width by 120mm height			
Belt Width		270mm		
Mass	210kg	215kg	220kg	225kg
Belt Speed	5 to 90m/min for up to	o 2kg / 5 to 60m/min for u	p to 5kg / 5 to 40m/min f	or up to 10kg (Option)

Model	KD7416AWH	KD7416ADWH	KD7416BWH	KD7416BDWH	KD7417BWH
X-Ray Tube Voltage	25 to 60kV			25 to 80kV	
Max Product Width <sup>2</sup>		390mm			
Max Product Height <sup>2</sup>		150mm 220mm			220mm
Belt Width	420mm			·	
Belt Speed	3-bum/min for lin to 3kg / 3-4um/min for lin to 1ukg (Untion)			4-40m/min for up to 10kg	
Mass	255kg	260kg	265kg	270kg	265kg

#### For all models above

Detection Sensitivity 1	Fe and SUS 0.3mm Ø sphere; SUS wire 0.2mm Ø x 2mm long
X-Ray Tube Current	0.3 to 7.0mA
X-Ray Output	7.5 to 210W
Safety	X-Ray leakage: Max 1μSv/h or less, Prevention of X-Ray leakage by safety devices
Display and Operation	15-inch Colour TFT LCD; Touch panel (with touch buzzer)
Standard Functions	Masking function, Missing product detection function, Clip check function
Preset Memory	Max 100
Power Requirements	100 to 120Vac or 200 to 240Vac ±10%, single phase, 50/60 Hz, 1 kVA, rush current 80A (typ.)
Environment	Temperature 0° to 35°C (0° to 40°C with optional air con), relative humidity 30% to 85%
Protection Class	IP66 Compliance (for conveyor), IP40 Compliance (for other parts), Tool free belt removal
Exterior	Stainless steel (SUS304)

<sup>&</sup>lt;sup>1</sup> Actual sensitivity depends on physical properties & environmental conditions. <sup>2</sup> Refer to table for effective detection area



# **KD7483AFWH For Inspecting Fluid Flowing in Pipes**



Model	KD7483AFWH
Detection Sensitivity 1	Fe and SUS 0.6mm Ø sphere (when only water is conveyed)
X-Ray Tube Voltage	25 to 60kV
X-Ray Tube Current	0.3 to 7.0mA
X-Ray Output	7.5 to 210W
Safety	X-Ray leakage: Max 1µSv/h or less, Prevention of X-Ray leakage by safety devices
Display and Operation	15-inch Colour TFT LCD; Touch panel
Product Size (solid in fluid)	12mm or smaller (< 1/3 min height of inspection section
Transfer Pipe Dimension	Ø76.2mm
Inspection Sect Pass Height	35mm (fixed)
Position Change at	Main unit position change (pipe position fixed)
Sensitivity Adjustment	iviain unit position change (pipe position fixed)
Preset Memory	Max 100
Processing Capacity (Flow)	11.0kℓ/h
Power Requirements	100 to 120Vac or 200 to 240Vac, single phase, 50/60Hz, 1.6kVA, rush current 80A (typ.)
Mass	340kg
Environment	Temperature 0° to 40°C, relative humidity 30% to 85%
Protection Class	IP66 Compliance (product transfer type), IP40 (other parts)
Exterior	Stainless steel (SUS304)
Cooling System	Air Con (Standard Equipment)

<sup>&</sup>lt;sup>1</sup> Actual sensitivity depends on physical properties and environmental conditions.



### **X-Ray Inspection System Options**



# Tower light (with buzzer alarm)

Supports remote monitoring



### Data printer

Prints inspection results



#### Product guide

Provides accurate product positioning on conveyors



#### Cross plate

Provides smooth product transitions which prevent product accumulation



#### Cross roller

Provides smooth product transitions which prevent product accumulation



CE & FCC marking



#### Air conditioner (on back panel)

Prevents ambient air from entering the cabinet and cools the internal air in an environment with high temperature (35°C or higher) or a lot of dust



#### Non-lead shield curtain

Does not contain lead; Features high elasticity



#### Scraper

Removes product residue from conveyors



#### Line height change

Line height is adjustable by changing screw legs



#### Anchor plate

Secures units firmly in position

# X-Ray Test Specimens



Material		Ref	Diameter mm
	1	FSB6-01	0.3 to 0.8
SUS Sphere	2	FSB6-02	0.6 to 1.5
	3	FSB6-03	1.0 to 3.0
SUS Wire	4	FSW6-02	0.2x2 to 0.7x2
SUS WIFE	5	FSW6-05	0.2x5 to 0.7x5
Rubber sphere (EPDM)	6	FEB6-01	3.0 to 8.0
Ceremics sphere (Alumina)	7	FEB6-02	1.0 to 5.0
PTFE sphere	8	FTB6-02	1.6 to 5.0
Nylon sphere	9	FNB6-01	3.2 to 8.0
Aluminum sphere	10	FALB6-02	1.0 to 5.0
Quartz sphere	11	FGB6-02	1.0 to 5.0
Polycarbonate sphere	12	FPB6-01	3.2 to 8.0
Silicon Rubber sphere	13	FSRB6-01	3.0 to 8.0





Anritsu is a member of the Japan Inspection Instruments Manufacturers' Association (JIMA). Single test pieces are also available in addition to the sets of 6-series test pieces.



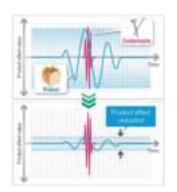
# M6-h Series NEW! Dual Wave Metal Detectors

### Enhanced Performance, Simultaneous 2-Frequency Magnetic



#### **Advanced Digital Signal Processing**

Built-in digital signal processing (patent pending) better isolates product effect and minimized its impact on detection. Outstanding detection made easy.



#### KDS3008ABW



#### Improved Auto-Learn provides reliable, repeatable performance

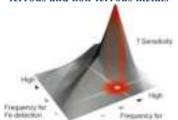
Improvements in detection and performance developed in-house based on 50+ years of industry experience. The auto-learn process optimizes the best phase, frequency and detection algorithms for the dual simultaneous frequencies.

#### Vibration and electrical noise resistant



Provide high sensitivity without sacrificing repeatability and reliability

#### High sensitivity detection of both ferrous and non-ferrous metals



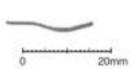
Analyses over 10,000 combinations of frequencies and algorithms to provide the best detection possible

#### Minimize false rejects



Intuitive troubleshooting display shows possible causes of false rejects with suggestions to improve performance

#### **FOCUS** function



Contaminants are random in shapes and sizes such as wires, shavings and flakes. FOCUS delivers enhanced detection of hard-to-detect real world contaminants.

#### No tension adjustment necessary



Belt adjustment eliminated by auto belt tensioner. Meander-less belt in washdown models eliminate tracking issues.

#### Improved Troubleshooting Help



Unique Error and Alarm codes minimize downtime by offering guidance and reducing the need for service support.



# M6-h Series NEW! Dual Wave Metal Detectors

### Enhanced Performance, Simultaneous 2-Frequency Magnetic

Anritsu's unique detection algorithms (that separate product and metal contaminant effect values) combines with the industry's first simultaneous 2-frequency magnetic field detection method delivering high performance sensitivity of ferrous and non-ferrous metals

M6-h Series



Popular model

#### M6-h Series Vertical Type



tall glass containers and plastic bottles.

#### **M6-h Large Product Series**



Suitable for beverages and seasonings in Large aperture infeed suitable for bulk flow products, large bags and cartons.

# **M6-h Metal Detectors (High Sensitivity Series)**

### **KDS21**□□ Specifications

Model		Waterproof		Non-Waterproof			
Model	KDS2105ABW	KDS2108ABW	KDS2110ABW	KDS2105ABF	KDS2108ABF	KDS2110ABF	
Detection Fe	0.25mm dia	0.3mm dia	0.35mm dia	0.25mm dia	0.3mm dia	0.35mm dia	
Sensitivity <sup>1</sup> SUS304	0.6m	m dia	0.7mm dia	0.6m	m dia	0.7mm dia	
Pass Height	45mm	75mm	95mm	50mm	80mm	100mm	
Max Pass Width			210	mm			
Belt Width		140mm			160mm	nm	
Max Product Weight <sup>2</sup>	5kg (Can support up to 15kg as an option.			5kg (Can support up to 10kg as an option.			
Max Product Weight	However, the b	However, the belt speed will be 5 to 49m/min.)			However, the belt speed will be 5 to 49m/min.)		
Mass	92kg	92kg	93kg	90kg	90kg	91kg	
Protection Class		IP66 compliance		IP30 compliance			
Exterior	Sta	inless steel (SUS3	304)	Conveyor Frame and Stand: Painted; Indicator & detector head: stainless steel (SUS304)			

### **KDS300** □ Specifications

Model			Waterproof		Non-Waterproof			
		KDS3005ABW	KDS3008ABW	KDS3010ABW	KDS3005ABF	KDS3008ABF	KDS3010ABF	
Detection	Fe	0.3m	m dia	0.35mm dia	0.3m	m dia	0.35mm dia	
Sensitivity 1	SUS304	0.6m	m dia	0.7mm dia	0.6m	m dia	0.7mm dia	
Pass Height		45mm	75mm	95mm	50mm	80mm	100mm	
Max Pass Wie	dth	300			mm			
Belt Width			230mm		250mm			
Max Product	Waight 2	5kg (Can support up to 15kg as an option.			5kg (Can support up to 10kg as an option.			
Max Floudet	weight	However, the b	However, the belt speed will be 5 to 49m/min.)			However, the belt speed will be 5 to 49m/min.)		
Mass		97kg	97kg	99kg	94kg	94kg	96kg	
Protection class			IP66 compliance			IP30 compliance		
Exterior		Stai	inless steel (SUS3	304)	Conveyor Frame and Stand: Painted; Indicator & detector head: stainless steel (SUS304)			



# **KDS301** □ Specifications

Mad	1.1		Waterproof		Non-Waterproof			
Model		KDS3012ABW	KDS3015ABW	KDS3018ABW	KDS3012ABF	KDS3015ABF	KDS3018ABF	
Detection	Fe	0.4mi	m dia	0.45mm dia	0.4m	m dia	0.45mm dia	
Sensitivity 1	SUS304	0.7mm dia	0.8mm dia	0.85mm dia	0.7mm dia	0.8mm dia	0.85mm dia	
Pass Height		115mm	145mm	175mm	120mm	150mm	180mm	
Max Pass W	idth	300			mm			
Belt Width		230mm				250mm		
May Duaduat	+ Waiah+ 2	5kg (Can support up to 15kg as an option.			5kg (Can su	pport up to 10kg a	as an option.	
Max Product	i weigiii -	However, the belt speed will be 5 to 49m/min.)			However, the b	pelt speed will be	5 to 49m/min.)	
Mass		100kg	101kg	103kg	97kg	98kg	100kg	
Protection Class			IP66 compliance		IP30 compliance			
Exterior		Stai	inless steel (SUS3	304)		e and Stand: Pain		
		544	Statifiess steel (303304)			detector head: stainless steel (SUS304)		

# **KDS450** □ Specifications

Mad	1.1	Water	proof	Non-Wa	terproof	
Model		KDS4505ABW	KDS4510ABW	KDS4505ABF	KDS4510ABF	
Detection	Fe	0.35mm dia	0.4mm dia	0.35mm dia	0.4mm dia	
Sensitivity 1	SUS304	0.75mm dia	0.85mm dia	0.75mm dia	0.85mm dia	
Pass Height		45mm	95mm	50mm	100mm	
Max Pass W	idth		450	)mm	<u>'</u>	
Belt Width			350	)mm		
M D 4	4 337 - : - 1-4 2	5kg (Can support up	to 15kg as an option.	5kg (Can support up	to 10kg as an option.	
Max Produc	ı weigni	However, the belt speed	will be 5 to 49m/min.)	However, the belt speed will be 5 to 49m/min.)		
Mass		108kg	110kg	103kg	105kg	
Protection Class		IP66 cor	npliance	IP30 compliance		
Exterior		Stainless ste	el (SUS304)	Conveyor Frame and Stand: Painted; Indicator & detector head: stainless steel (SUS304)		

# **KDS451** □ **Specifications**

Model		Waterproof		Non-Waterproof			
Model	KDS4513ABW	KDS4515ABW	KDS4518ABW	KDS4513ABF	KDS4515ABF	KDS4518ABF	
Detection Fe	0.45mm dia	0.5m	m dia	0.45mm dia	0.5m	m dia	
Sensitivity <sup>1</sup> SUS304	0.9m	m dia	1.0mm dia	0.9m	m dia	1.0mm dia	
Pass Height	125mm	145mm	175mm	130mm	150mm	180mm	
Max Pass Width			450	mm			
Belt Width			350	mm			
May Deadwat Waight 2	5kg (Can su	5kg (Can support up to 15kg as an option.			5kg (Can support up to 10kg as an option.		
Max Product Weight <sup>2</sup>	However, the b	elt speed will be	5 to 49m/min.)	However, the belt speed will be 5 to 49m/min.)			
Mass	113kg	114kg	119kg	108kg	109kg	114kg	
Protection class		IP66 compliance		IP30 compliance			
Exterior	Stai	inless steel (SUS3	304)		e and Stand: Pain ead: stainless steel		

#### For all models above

Display and Operation	7-inch colour TFT LCD; Touch panel (Start, Stop, and Home are direct push buttons)
Preset Memory	Max 200
Product Packaging	Both general and aluminium-evaporated film packaged products
Detection Method	Simultaneous 2-frequency magnetization detection method
	5 to 90m/min (variable speed depending on Product No.) for KDS21□□, KDS300□ and
Belt Speed	KDS301□
_	5 to 73m/min (variable speed depending on Product No.) for KDS450□ and KDS451□
Metal Detection	Rejection signal output and beep, or belt stop and beep
Power Requirements	100 to 240Vac + 10% - 15%, single phase, 50/60Hz, 200VA, rush current 50A (typ.) (20ms or less)
<b>Environmental Conditions</b>	0° to 40°C, relative humidity 30% to 85%, non-condensing
Standard Interfaces	USB2.0, 10BASE-T/100BASE-TX Ethernet
1	

<sup>&</sup>lt;sup>1</sup> Actual detection sensitivity may vary depending on the type of contaminants and physical product properties (temperature, content and shape). <sup>2</sup> Sum total of product weight on the conveyor Note The shape (length, width, and height) of products to be inspected varies with the rejecter type Note The noise level of the Metal Detectors does not exceed 70dB (A).

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# **M6-h Vertical Type Metal Detectors (High Sensitivity Series)**



# **KDS21**□□ **Specifications**

Mad	Model		Waterproof		Non-Waterproof			
Model		KDS2105ABWT	KDS2108ABWT	KDS2110ABWT	KDS2105ABFT	KDS2108ABFT	KDS2110ABFT	
Detection	Fe	0.25mm dia	0.3mm dia	0.35mm dia	0.25mm dia	0.3mm dia	0.35mm dia	
Sensitivity 1	SUS304	0.6m	m dia	0.7mm dia	0.9m	m dia	0.6mm dia	
Pass Height			185mm			190mm		
Max Pass W	idth	70mm	100mm	120mm	70mm	100mm	120mm	
Belt Width		50mm	80mm	100mm	50mm	80mm	100mm	
Mary Dua du at	Waialet 2	5kg (Can su	5kg (Can support up to 15kg as an option.			pport up to 10kg	as an option.	
Max Product	weight -	However, the b	However, the belt speed will be 5 to 49m/min.)			However, the belt speed will be 5 to 49m/min.)		
Mass		99kg	99kg	100kg	97kg	97kg	98kg	
Protection Class			IP66 compliance			IP30 compliance		
Entonion		Cta	inless steel (CIIC)	204)	Conveyor Fram	e and Stand: Pain	ted; Indicator &	
Exterior		Sta	Stainless steel (SUS304)			detector head: stainless steel (SUS304)		

# **KDS300**□ **Specifications**

Madal		Waterproof		Non-Waterproof			
Model	KDS3005ABWT	KDS3008ABWT	KDS3010ABWT	KDS3005ABFT	KDS3008ABFT	KDS3010ABFT	
Detection Fe	0.3m	m dia	0.35mm dia	0.3m	m dia	0.35mm dia	
Sensitivity <sup>1</sup> SUS304	0.6m	m dia	0.7mm dia	0.6m	m dia	0.7mm dia	
Pass Height		275mm			280mm		
Max Pass Width	70mm	100mm	120mm	70mm	100mm	120mm	
Belt Width	50mm	80mm	100mm	50mm	80mm	100mm	
Max Product Weight <sup>2</sup>	5kg (Can support up to 15kg as an option.			5kg (Can su	5kg (Can support up to 10kg as an option.		
wax Floduct Weight	However, the b	However, the belt speed will be 5 to 49m/min.)			However, the belt speed will be 5 to 49m/min.)		
Mass	104kg	104kg	106kg	101kg	101kg	103kg	
Protection class		IP66 compliance			IP30 compliance		
Exterior	Sta	inless steel (SUS	304)	Conveyor Frame and Stand: Painted; Indicator & detector head: stainless steel (SUS304)			



# **KDS301** □ Specifications

Mad	1.1		Waterproof		Non-Waterproof			
Model		KDS3012ABWT	KDS3015ABWT	KDS3018ABWT	KDS3012ABFT	KDS3015ABFT	KDS3018ABFT	
Detection	Fe	0.4mi	m dia	0.45mm dia	0.4m	m dia	0.45mm dia	
Sensitivity 1	SUS304	0.7mm dia	0.8mm dia	0.85mm dia	0.7mm dia	0.8mm dia	0.85mm dia	
Pass Height			275mm			280mm		
Max Pass W	idth	140mm	170mm	200mm	140mm	170mm	200mm	
Belt Width		120mm	150mm	180mm	120mm	150mm	180mm	
May Duadua	Waiaht 2	5kg (Can support up to 15kg as an option.			5kg (Can support up to 10kg as an option.			
Max Produc	i weight -	However, the b	However, the belt speed will be 5 to 49m/min.)			pelt speed will be	5 to 49m/min.)	
Mass		107kg	108kg	110kg	104kg	105kg	107kg	
Protection Class			IP66 compliance			IP30 compliance		
Exterior		Stai	inless steel (SUS3	304)	Conveyor Frame and Stand: Painted; Indicator &			
		Stamics steel (SOSSO4)			detector head: stainless steel (SUS304)			

# **KDS450** □ Specifications

Mad	Lal	Water	proof	Non-Wa	terproof	
Model		KDS4505ABWT	KDS4510ABWT	KDS4505ABFT	KDS4510ABFT	
Detection	Fe	0.35mm dia	0.4mm dia	0.35mm dia	0.4mm dia	
Sensitivity 1	SUS304	0.75mm dia	0.85mm dia	0.75mm dia	0.85mm dia	
Pass Height		425	mm	430	mm	
Max Pass W	idth	70mm	120mm	70mm	120mm	
Belt Width		50mm	100mm	50mm	100mm	
Max Produc	t Waialat 2	5kg (Can support up	to 15kg as an option.	5kg (Can support up to 10kg as an option.		
Max Produc	i weight -	However, the belt speed	will be 5 to 49m/min.)	However, the belt speed will be 5 to 49m/min.)		
Mass		115kg	-		112kg	
Protection Class		IP66 cor	npliance	IP30 compliance		
Exterior		Stainless ste	el (SUS304)	Conveyor Frame and Stand: Painted; Indicator & detector head: stainless steel (SUS304)		

# **KDS451** □ **Specifications**

Model		Waterproof		Non-Waterproof			
Model	KDS4513ABWT	KDS4515ABWT	KDS4518ABWT	KDS4513ABFT	KDS4515ABFT	KDS4518ABFT	
Detection Fe	0.45mm dia	0.45mm dia 0.5mm dia		0.4mm dia 0.5mm dia			
Sensitivity <sup>1</sup> SUS304	0.9m	m dia 1.0mm dia		0.9m	m dia	1.0mm dia	
Pass Height		425mm		430mm			
Max Pass Width	150mm	170mm	200mm	150mm	170mm	200mm	
Belt Width	130mm	150mm	180mm	130mm	150mm	180mm	
Max Product Weight <sup>2</sup>	5kg (Can su	pport up to 15kg	as an option.	5kg (Can support up to 10kg as an option.			
wax Froduct weight	However, the b	elt speed will be	5 to 49m/min.)	However, the belt speed will be 5 to 49m/min.)			
Mass	120kg	121kg	126kg	115kg	116kg	121kg	
Protection class	IP66 compliance			IP30 compliance			
Exterior	Sta	inless steel (SUS3	304)		e and Stand: Pain ead: stainless steel		

#### For all models above

Display and Operation	7-inch colour TFT LCD; Touch panel (Start, Stop, and Home are direct push buttons)
Preset Memory	Max 200
Product Packaging	Both general and aluminium-evaporated film packaged products
Detection Method	Simultaneous 2-frequency magnetization detection method
Belt Speed	5 to 73m/min (variable speed depending on Product No.)
Metal Detection	Rejection signal output and beep, or belt stop and beep
Power Requirements	100 to 240Vac + 10% - 15%, single phase, 50/60Hz, 200VA, rush current 50A (typ.) (20ms or less)
<b>Environmental Conditions</b>	0° to 40°C, relative humidity 30% to 85%, non-condensing
Standard Interfaces	USB2.0, 10BASE-T/100BASE-TX Ethernet
1	

<sup>&</sup>lt;sup>1</sup> Actual detection sensitivity may vary depending on the type of contaminants and physical product properties (temperature, content and shape). <sup>2</sup> Sum total of product weight on the conveyor Note The shape (length, width, and height) of products to be inspected varies with the rejecter type Note The noise level of the Metal Detectors does not exceed 70dB (A).

Cairnhill Metrology

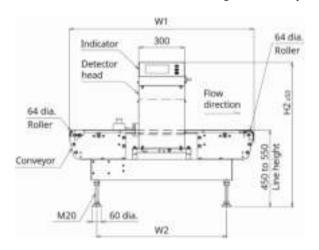


### **M6-h Large Products Metal Detectors**

### Improved Performance Detection Sensitivity



KDS70XX series using modular components for increased reliability



#### **Features:**

- Advanced digital signal processing circuit and algorithms minimize product effect/noise, delivering high sensitivity and stability
- Back-and-forth Auto-setting for testing product effect detection conditions



 Reverse and Reject function – segregates OK/NG products without rejecter, for single operator handling

M. J.J	KDS7	7005□	KDS'	7010□	KDS7	7015□	KDS7	7020□	KDS7	025□	KDS	7030□	KDS7	035□	KDS7	040□
Model	F	W	F	W	F	W	F	W	F	W	F	W	F	W	F	W
Pass Height         50mm         100mm         150mm         200mm         250mm         300mm         350mm						400	mm									
Max Pass Width								700	mm							
☐ Conveyor Length		C: 1200mm / D: 1500mm / E: 1800mm														
Detection Fe	0.4m	ım dia	0.45r	nm dia	0.5m	m dia	0.6m	m dia	0.65m	nm dia	0.7m	m dia	0.8mi	m dia	0.9m	m dia
Sensitivity <sup>1</sup> SUS304	0.95n	nm dia	1.9m	m dia	1.2m	m dia	1.3m	m dia	1.35m	ım dia	1.4m	m dia	1.6mi	m dia	1.8m	m dia
Belt Width								600	mm							
Display / Operation		7-	inch c	olour T	FT LC	D; Tou	ch pan	el (Sta	rt, Stop	o, and I	Home a	re dire	ct push	buttor	ıs)	
Preset Memory								Max	200							
Product Packaging				]	Both ge	neral an	d alumi	inium-e	vaporate	ed film p	oackage	ed produ	icts			
Detection Method					Simu	ltaneous	s 2-freq	uency n	nagnetiz	zation de	etection	method	l			
Belt Speed						26	m/min	(50Hz),	31m/m	in (60H	z)					
Max Product Weight 2								50	kg							
Power Requirements	10	00Vac ± ph	-			-				-		-	00 to 23 (typ.) (2			ngle
Environmental Conditions	Environmental 0° to 40°C relative humidity 30% to 85% non-condensing															
Mass	17	3kg	17	2kg	17	7kg	182	2kg	187	7kg	19	2kg	197	'kg	202	2kg
Protection Class																
Exterior		tainless				stai	nless s	teel (SI	US304)	(F mod	lels)					

Detection sensitivity changes by the variation of product characteristics (temperature, shape, volume, electric conductivity etc.), type of metal (material, shape etc.), and environmental conditions of the metal detector. <sup>2</sup> Sum total of product weight on the conveyor.

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# **M5 Metal Detectors Simplified High Sensitivity!**



#### **KDB30 Specifications (Basic Model)**

Model	Non-v	vaterproof	KDB3005AHF	KDB3008AHF	KDB3012AHF	KDB3015AHF	KDB3018AHF
Model	Waterproof		KDB3005AHW	KDB3008AHW	KDB3012AHW	KDB3015AHW	KDB3018AHW
Detection	on	Fe	0.3mm dia	0.4mm dia	0.45mm dia	0.5mm dia	0.55mm dia
Sensitiv	vity 1	SUS304	0.6mm dia	0.7mm dia	0.85mm dia	0.9mm dia	0.95mm dia
Pass He	eight		50mm	80mm	80mm 120mm 150mm		180mm
Max Pa	ss Widt	h			300mm		
Belt Width 230mm					230mm		
Mass		77kg	76kg	79kg	81kg	82kg	

#### **KDB45 Specifications (Basic Model)**

Madal	Non-v	aterproof	KDB4505AHF	KDB4510AHF	KDB4513AHF	KDB4515AHF	KDB4518AHF
Model	Waterproof		KDB4505AHW	KDB4510AHW	KDB4513AHW	KDB4515AHW	KDB4518AHW
Detection	on	Fe	0.4mm dia	0.45mm dia	0.5mm dia	0.5mm dia	0.55mm dia
Sensitiv	ity <sup>1</sup>	SUS304	0.8mm dia	0.85mm dia	0.9mm dia	0.95mm dia	1.0mm dia
Pass He	eight		50mm	100mm	130mm	150mm	180mm
Max Pa	ss Widt	h			450mm		
Belt Width 380mm							
Mass		85kg	86kg	87kg	89kg	90kg	

#### For all models above

7-inch colour TFT LCD; Touch panel (Start, Stop, and Home are direct push buttons)
Max 200
Both general and aluminium-evaporated-packaging products
Simultaneous 2-frequency magnetization detection method
25m/min (50Hz), 30m/min (60Hz)
15kg
Rejection signal output and beep, or belt stop and beep
100Vac, single phase 50/60Hz, or 110/115/120Vac, single phase 60Hz, or 200Vac, single phase
50/60Hz, or 220/230Vac, single phase 50/60Hz, or 240Vac, single phase 50Hz
160VA, rush current 50A (typ.) (20ms or less)
0° to 40°C, relative humidity 30% to 85%, non-condensing
AHF type: IP30 compliance / AHW type: IP66 compliance
Indicator and detector head; stainless steel (SUS304)
Conveyor frame and stand AHFT type: Painted / AHWT type: stainless steel (SUS304)
USB port (USB2.0), Ethernet interface (10BASE-T, 100BASE-TX)

<sup>&</sup>lt;sup>1</sup> Actual detection sensitivity may vary depending on the type of contaminants and physical product properties (temperature, content and shape). <sup>2</sup> Belt speeds other than those listed above are available as option. <sup>3</sup> Sum total product weight on the conveyor. <sup>4</sup> Specify power supply when ordering. <sup>5</sup> Please use the rated power supply voltage. High variations may cause motor heating; low voltage may cause conveyor torque deterioration. Note The shapes (length, width, and height) of products to be inspected varies with the rejecter type. Note The noise levels of the metal detector does not exceed 70dB (A).

Cairnhill Metrology

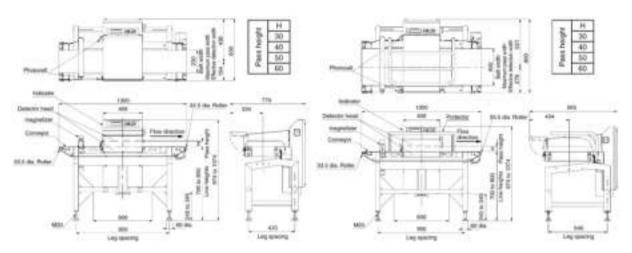


# **M Series Metal Detectors For Aluminium Foil Pack**



#### Features:

- High detection sensitivity for iron, SUS430, SUS304, SUS316 contaminants regardless shape/orientation in aluminium foil packs.
- Not for non-magnetisable elements aluminium, brass, copper, silver, gold, lead, titanium.
- Not for pacemaker wearers due to strong magnets.
- KD8200 and KD8220AW with 230mm max pass width, 400mm belt width and max product weight of 3 and 5kg respectively



KD8200AW	KD8220AW				
30, 40, 50	0, 60mm				
230mm	400mm				
230mm	400mm				
70m/min or less: 4kg, 71m/min or more: 3kg	5kg				
STN	LCD				
Flat pa	Flat panel key				
Max 100					
General, aluminium-evaporated-packagir	ng and aluminium-foil-packaging products				
10-90m/min variable speed depending on product nos	10-40m/min variable speed depending on product nos				
Rejection signal output and	d beep, or belt stop and beep				
100 to 120Vac + 10% - 15% or 200 to 240Va	c + 10% - 15%, single phase, 50/60Hz, 200VA				
0° to 40°C relative humidity	200% to 850% non condensing				
0 to 40 C, relative numbers	5070 to 8570, non-condensing				
130kg	160kg				
IP66 con	npliance				
Stainless steel (SUS304)					
	30, 40, 51  230mm 230mm 70m/min or less: 4kg, 71m/min or more: 3kg  STN Flat pg Ma: General, aluminium-evaporated-packagii 10-90m/min variable speed depending on product nos Rejection signal output and 100 to 120Vac + 10% - 15% or 200 to 240Va  0° to 40°C, relative humidity 130kg  IP66 con				

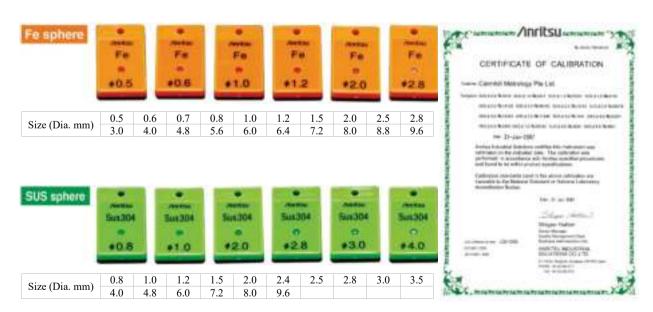
Sum total of product weight on the conveyor



### **Metal Detector Options**



# **Metal Detector Test Specimens**





### **SSV Series Checkweighers**

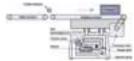






Series	SSV-i Waterproof	SSV-h High	SSV-f		
	1	Accuracy/Speed	Versatile		
Display	Colour LCD w	ith customizable for	unctions		
Control	Stainless Steel	Stainless Steel / Painted			
Panel	Statiliess Steel	Stanness Steel / I anned			
Conveyor	Waterproof	Non-water	rproof		
Balance	Force Balance /	Force Balance	Studio Carra		
Balance	Strain Gauge	roice balance	Strain Gauge		
Frame	Stainless Steel	Stainless Steel / Painted			

Exceptional safety and productivity plus compliance with HACCP programs. The SSV series can weigh up to 310 products/min with a scale value of 0.001g and a maximum accuracy of  $\pm 0.01g$ , covering economy to high accuracy requirements for both dry and wash-down environments. Offers the best combination of price and performance with the smallest footprint in the industry. OIML R-51 compliance & world's first checkweigher to obtain MID Class XII certification.





Electronic force balancing

#### **Safety and Environment**

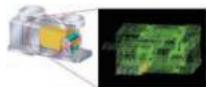
- Highly rigid structure, Electromagnetic Balance Dynamic Responsiveness Optimisation Process Filter:  $\pm 0.01g$  accuracy ( $3\sigma$ ) at up to 600ppm. Minimum Scale Value 0.001g. Automatic multi-range scale intervals per product weight improves accuracy. Good temperature resistance.
- Long products can be weighed in high-speed line.
- ISO, HACCP and GMP SUS304 stainless steel structure and tool-free easy conveyor removal and attachment.

#### Validation

- Supports OIML legal metrology and GMP validation for medicines and food.
- SMART (Self-Monitoring Analysis & Reporting Technology) automatically checks and alerts for abnormal machine, hardware or software state.
- Auto-sensitivity auto-calibration function using built-in weight (optional).
- Results validation (operation, alarm and calibration histories) with statistics. Optional printer and rejecter check function for NG products acceptance.

#### Comprehensive

- Product range from 0.6g to 60kg.
- Excellent water resistance for full wash-down (for SSV-i Series): -
- IP66 construction with SUS304 frame, IP67 conveyor, load cell protection, one-touch conveyor belt removal for cleaning or sterilization.
- Simplified Maintenance: Open frame design prevents dust accumulation. Easy belt adjustment by auto-tension mechanism and use of profiled belt.



Electromagnetic Force Balance with High Rigidity Simulation and DROP Filter



HACCP and GMP: Conveyor unit easily detachable from motor for cleaning

#### **Customizable Functions & Display**







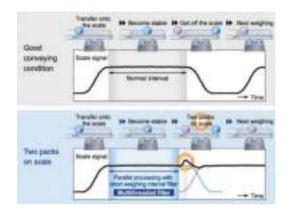






### **SSV Series Checkweighers**

#### Cutting edge, equipped with Smart Measurement Function (SMF)

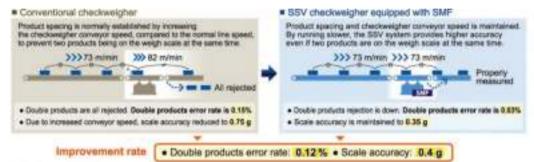


#### Rejections Down / Yields Up with SMF

Checkweighers use processed weigh cell signal to determine the weight of each product passing over the weigh table. If two packs are on at the same time, a "double product error" will occur causing the system to reject both products. SMF



Technology – Anritsu's innovative signal processing and multithreaded filtering with improved scale resolution minimize "double product errors"; and unnecessary rejects while maximizing line productivity.



Data obtained with difficult positions with unstable, long settling times. Actual improvements depend on packaging, product and SSV model.

#### **Smart Guide Easy Operations / Reduced Operator Error**





For proper checkweigher function, checks must be performed correctly at each operation stage: at start-up, during production and at the end of production. These necessary procedures however require effort and time.

**Smart Guide** navigates operation check and maintenance procedures in an easy-to-understand format, and stops processes if procedures are not performed correctly, ensuring correct operation management.







#### **E-Daily Report**

All checkweigher weight data and operation check (audit) records are saved on the SSV checkweigher. At the end of operation, these can be exported via e-reports or output in csv format for management efficiency and simplicity.



Product Registration Navigation simplifies parameter setting with step-by-step illustrated instructions.















# **SSV Checkweighers Range of Models**

Prod	Weight	Product Shape								
Very Light	0.5 to 600g	Carton	Tube	Bag	Can		Bottle	Cup		
Light	12 to 3000g	Carton	Tube	Bag		Tray	Bottle	Cup		
Heavy	0.06 to 25kg	Carton		Bag	Can		Bottle		Container	
Very Heavy	1 to 60kg	Carton		Bag	Can					K



KWS5888/ KW5989 handles 35g-35kg / 60g-60kg with Max Accuracy (3σ): ±5g at 40ppm speed

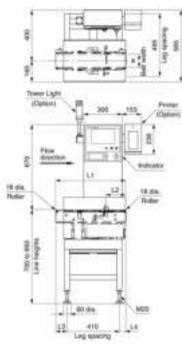
Series	Item Model	Weighing	Max Accuracy	Max Speed	Belt speed		Product size (all mm)		
Series	Item Model	Range (g)	(3σ)(g)	(products/min)	(m/min)	Width	Length	Height	
	KWS6001B∆04	0.4 to 100	±0.01	600	15 to 99	20 to 100	46 to 120	5 to 120	
es	KWS6003B∆03	0.4 to 100	±0.01	310	15 to 92	20 to 100	46 to 230	5 to 230	
eri	KWS6005B∆05	0.4 to 100	±0.01	310	15 to 92	20 to 160	46 to 230	5 to 230	
High Accuracy SSV-h series	KWS6006B∆06	0.4 to 100	±0.01	320	15 to 120	20 to 160	46 to 320	5 to 320	
>	KWS6201B∆04	1.2 to 600	±0.015	600	15 to 99	20 to 100	46 to 120	5 to 120	
SS	KWS6203B∆03	1.2 to 600	±0.015	400	15 to 120	20 to 100	46 to 230	5 to 230	
ç	KWS6205B∆05	1.2 to 600	±0.015	400	15 to 120	20 to 160	46 to 230	5 to 230	
Ľ	KWS6206B∆06	1.2 to 600	±0.015	320	15 to 120	20 to 160	46 to 320	5 to 320	
n j	KWS6411B∆11	6 to 3000	±0.1	400	15 to 120	20 to 250	60 to 230	5 to 230	
Ā	KWS6412B∆12	6 to 3000	±0.1	320	15 to 120	20 to 250	60 to 320	5 to 320	
gh	KWS6414B∆12	6 to 3000	±0.1	220	15 to 120	20 to 250	60 to 450	5 to 450	
H	KWS6416B∆16	6 to 3000	±0.1	270	15 to 120	20 to 350	60 to 350	5 to 350	
	KWS6417B∆17	6 to 3000	±0.1	220	15 to 120	20 to 350	60 to 450	5 to 450	
	KWS6265BW65	6 to 600	±0.1	330	9 to 97	20 to 160	60 to 200	5 to 200	
es	KWS6366BW66	12 to 1200 [12 to 600]	±0.1	220 [270]	9 to 82 [9 to 97]	20 to 230	60 to 320	5 to 320	
i seri	KWS6472BW72	30 to 3000 [30 to 1200]	±0.1	160 [220]	7 to 60 [9 to 82]	20 to 230	76 to 320	5 to 320	
Waterproof SSV-i series	KWS5265BW65	6 to 600	±0.2	330	9 to 97	20 to 160	60 to 200	5 to 200	
	KWS5366BW66	12 to 1200 [12 to 600]	±0.2	220 [270]	9 to 82 [9 to 97]	20 to 230	60 to 320	5 to 320	
	KWS5472BW72	30 to 3000 [30 to 1200]	±0.5	160 [220]	7 to 60 [9 to 82]	20 to 230	76 to 320	5 to 320	
Vate	KWS5476BW76	30 to 3000 [30 to 1200]	±0.5	120 [155]	7 to 65 [9 to 83]	20 to 350	76 to 450	5 to 450	
>	KWS5677BW77	60 to 15000	±2	70	5 to 38	20 to 350	76 to 450	5 to 450	
	KWS5678BW77	60 to 15000 [60 to 3000]	±2	50 [90]	5 to 36 [7 to 64]	20 to 350	76 to 600	5 to 600	
	KWS5201B∆04	6 to 600	±0.2	400	15 to 65	20 to 100	46 to 120	5 to 120	
	KWS5203B∆03	6 to 600	±0.2	350	15 to 103	20 to 100	46 to 230	5 to 230	
	KWS5205B∆05	6 to 600	±0.2	350	15 to 103	20 to 160	46 to 230	5 to 230	
	KWS5206B∆06	6 to 600	±0.2	320	15 to 120	20 to 160	46 to 310	5 to 310	
·	KWS5411B∆11	12 to 3000	±0.2	320	15 to 94	20 to 250	60 to 230	5 to 230	
Versatile SSV-f series	KWS5412B∆12	12 to 3000	±0.2	320	15 to 120	20 to 250	60 to 310	5 to 310	
Se_	KWS5414B∆12	12 to 3000	±0.2	220	15 to 120	20 to 250	60 to 450	5 to 450	
<b>-</b> -	KWS5416B∆16	12 to 3000	±0.5	270	15 to 120	20 to 350	60 to 350	5 to 350	
SS	KWS5417B∆17	12 to 3000	±0.5	220	15 to 120	20 to 350	60 to 450	5 to 450	
<u>e</u>	KWS5522B∆22	60 to 6000	±1.5	180	5 to 78	20 to 450	88 to 350	5 to 350	
a fil	KWS5524B∆24	60 to 6000	±1.5	145	5 to 78	20 to 450	88 to 450	5 to 450	
	KWS5526B∆24	60 to 6000	±1.5	110	5 to 78	20 to 450	88 to 600	5 to 600	
× <	KWS5623B∆23	60 to 15000	±2	100	5 to 46	20 to 450	88 to 350	5 to 350	
	KWS5625B∆25	60 to 15000	±2	85	5 to 46	20 to 450	88 to 450	5 to 450	
	KWS5627B∆25	60 to 15000	±2	65	5 to 46	20 to 450	88 to 600	5 to 600	
	KWS5728B∆NN	60 to 25000	±2	40	5 to 29	20 to 450	88 to 600	5 to 600	
	KWS5888B∆NN	35 to 35000	±5	40	10 to 42	200 to 500	300 to 700	5 to 1500	
	KWS5989B∆NN	60 to 60000	±5	35	10 to 42	200 to 650	300 to 900	5 to 1500	

<sup>[]</sup> Option.  $\triangle$  Alphabetical letter indicates exterior type. Accuracy/speed depends on products to be weighed and the rejecter.



# SSV-h High Accuracy KWS600□ Series







Anritsu KWS60XX series Checkweigher achieves world class level European MID Class XII certification

Model	W	L1	L2	L3	L4
KWS6001	100	550	150	90	50
KWS6003	100	545	270	30	105
KWS6005	160	545	270	30	105
KWS6006	160	695	345	180	105

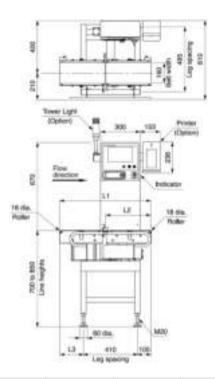
Model	KWS6001BF04/BP04	KWS6003BF03/BP03	KWS6006BF06/BP06					
Weighing Range		0.4 to	100g					
Scale Interval		0.001g						
Max Speed <sup>1</sup>	600 products/min	310 prod	lucts/min	320 products/min				
Max Accuracy (3σ) <sup>1</sup>		$\pm 0.$	01g					
Display		8.5-inch colo	our TFT LCD					
Operation Method	Tou	ch panel (Start, Stop, and	Home are direct push butt	ons)				
Indication Range		100	.45g					
Preset Memory		Max 200						
Classification	2 or 3							
Product Width <sup>2</sup>	20 to 1	00mm	20 to 1	60mm				
Product Length <sup>2</sup>	46 to 120mm	46 to 2	230mm	46 to 320mm				
Product Height <sup>2</sup>	5 to 120mm	5 to 2	30mm	5 to 320mm				
Belt Speed	15 to 99m/min		2m/min	15 to 120m/min				
Power Requirements	100 to 120Vac + 10% - 15% or 200 to 240Vac + 10% - 15%, single phase, 50/60Hz, 130VA, rush							
Tower requirements	current 20A (typ.) (20ms or less)							
Mass		60	lkg					
Environmental	0° to 40°C (variation no	t to exceed 5°C/h to maintain accuracy), relative humidity 30% to 85%, non-						
Environmental		conde	ensing					
Protection Class			npliance					
Exterior	F type: painted, P type: stainless steel (SUS304) (excluding some parts)							

<sup>&</sup>lt;sup>1</sup> The accuracy and speed vary according to the products to be weighed and the rejecter. <sup>2</sup> The product size depends on the rejecter, selected with the checkweigher. For semi-transparent products, consult us. Note Noise levels of the Checkweighers do not exceed 70dB(A).



# SSV-h High Accuracy KWS620□ Series





Model W L2 L3 L4 L1 KWS6201 100 550 150 90 50 KWS6203 100 545 270 30 105 30 105 KWS6205 160 545 270 KWS6206 160 695 180 105 345

KWS6205BP05

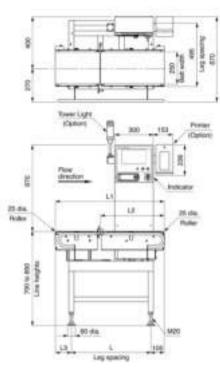
Model	KWS6201BF04 KWS6201BP04	KWS6203BF03 KWS6203BP03	KWS6205BF05 KWS6205BP05	KWS6206BF06 KWS6206BP06	
Weighing Range	1.2 to 600g				
Scale Interval		0.0	01g		
Max Speed <sup>1</sup>	600 products/min	400 prod	lucts/min	320 products/min	
Max Accuracy (3σ) <sup>1</sup>		±0.0	)15g		
Display		8.5-inch colo	ur TFT LCD		
Operation Method	Tou	ch panel (Start, Stop, and	Home are direct push but	tons)	
Indication Range		600	).9g		
Preset Memory	Max 200				
Classification	2 or 3				
Product Width <sup>2</sup>	20 to 1	100mm	20 to 1	60mm	
Product Length <sup>2</sup>	46 to 120mm	46 to 2	30mm	46 to 320mm	
Product Height <sup>2</sup>	5 to 120mm	5 to 2	30mm	5 to 320mm	
Belt Speed	15 to 99m/min		15 to 120m/min		
Power Requirements	100 to 120Vac + 10% -	15% or 200 to 240Vac +	10% - 15%, single phase,	50/60Hz, 130VA, rush	
1 ower requirements	current 20A (typ.) (20ms or less)				
Mass	60kg				
Environmental	0° to 40°C (variation not to exceed 5°C/h to maintain accuracy), relative humidity 30% to 85%, non-				
Liiviroiiiieitai	condensing				
Protection Class	IP30 compliance				
Exterior	F type: pa	inted, P type: stainless ste	el (SUS304) (excluding s	ome parts)	

<sup>&</sup>lt;sup>1</sup> The accuracy and speed vary according to the products to be weighed and the rejecter. <sup>2</sup> The product size depends on the rejecter, selected with the checkweigher. For semi-transparent products, consult us. Note Noise levels of the Checkweighers do not exceed 70dB(A).



# SSV-h High Accuracy KWS6411/6412/6414 Series





Model	L1	L2	L3	L4
KWS6411	545	270	30	410
KWS6412	695	345	180	410
KWS6414	845	495	125	615

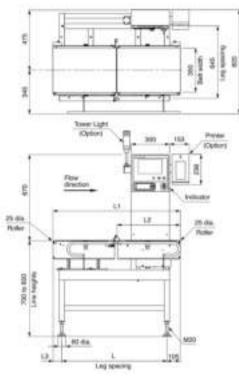
Model	KWS6411BF11 KWS6411BP11	KWS6412BF12 KWS6412BP12	KWS6414BF12 KWS6414BP12		
Weighing Range	6 to 3000g				
Scale Interval		0.05g			
Max Speed <sup>1</sup>	400 products/min	320 products/min	220 products/min		
Max Accuracy (3σ) <sup>1</sup>		±0.1g			
Display		8.5-inch colour TFT LCD			
Operation Method	Touch panel (	Start, Stop, and Home are direct	t push buttons)		
Indication Range		3004.5g			
Preset Memory	Max 200				
Classification		2 or 3			
Product Width <sup>2</sup>	20 to 250mm				
Product Length <sup>2</sup>	60 to 230mm	60 to 320mm	60 to 450mm		
Product Height <sup>2</sup>	5 to 230mm	5 to 320mm	5 to 450mm		
Belt Speed		15 to 120m/min			
Power Requirements	100 to 120 Vac + 10% - 15% or 200 to 240 Vac + 10% - 15%, single phase, 50/60Hz, 250 VA, rush current 20 A (typ.) (20ms or less)				
Mass	64kg 65kg				
Environmental	0° to 40°C (variation not to exceed 5°C/h to maintain accuracy), relative humidity 30% to 85%, non-condensing				
Protection Class	IP30 compliance				
Exterior	F type: painted, P type: stainless steel (SUS304) (excluding some parts)				

<sup>&</sup>lt;sup>1</sup> The accuracy and speed vary according to the products to be weighed and the rejecter. <sup>2</sup> The product size depends on the rejecter, selected with the checkweigher. For semi-transparent products, consult us. Note Noise levels of the Checkweighers do not exceed 70dB(A).



# SSV-h High Accuracy KWS6416/6417 Series





Model	L1	L2	L3	L
KWS6416	805	400	85	615
KWS6417	995	495	70	820

<b>A</b>	
KWS6417BF17	

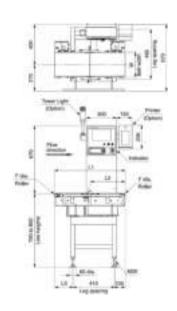
Model	KWS6416BF16	KWS6417BF17			
Model	KWS6416BP16	KWS6417BP17			
Weighing Range	6 to 3000g				
Scale Interval	0.0	)5g			
Max Speed <sup>1</sup>	270 products/min	220 products/min			
Max Accuracy (3σ) <sup>1</sup>	$\pm 0$	.1g			
Display	8.5-inch colo	our TFT LCD			
Operation Method	Touch panel (Start, Stop, and	Home are direct push buttons)			
Indication Range	3004	4.5g			
Preset Memory	Max	200			
Classification	2 0	or 3			
Product Width <sup>2</sup>	20 to 3	50mm			
Product Length <sup>2</sup>	60 to 350mm	60 to 450mm			
Product Height <sup>2</sup>	5 to 350mm	5 to 450mm			
Belt Speed	15 to 12	0m/min			
Power Requirements		Vac + 10% - 15%, single phase, 50/60Hz, 250			
1 6 Wel Requirements	VA, rush current 20 A	A (typ.) (20ms or less)			
Mass	74kg	77kg			
Environmental	0° to 40°C (variation not to exceed 5°C/h to maintain accuracy), relative humidity 30% to 85%, non-condensing				
Protection Class	IP30 cor	IP30 compliance			
Exterior	F type: painted, P type: stainless steel (SUS304) (excluding some parts)				

<sup>&</sup>lt;sup>1</sup> The accuracy and speed vary according to the products to be weighed and the rejecter. <sup>2</sup> The product size depends on the rejecter, selected with the checkweigher. For semi-transparent products, consult us. Note Noise levels of the Checkweighers do not exceed 70dB(A).



# SSV-i Waterproof KWS6265/6366/6472 Series





W Model L1 L2 L3 KWS6265 160 545 270 30 25 KWS6366 230 695 345 180 25 33 KWS6472 230 695 345 180

KWS6265BW65



IP66 rated waterproof models are suitable for wet environment. The open frame structure allows for easy cleaning.



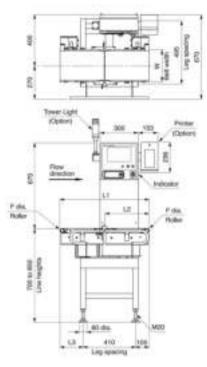
Model	KWS6265BW65	KWS6366BW66	KWS6472BW72		
Weighing Range	6 to 600g	12 to 1200g [12 to 600g] <sup>3</sup>	30 to 3000g [30 to 1200g] <sup>3</sup>		
Scale Interval	0.01g	$0.02g [0.01g]^3$	$0.05g[0.02g]^3$		
Max Speed 1	330 products/min	220 [270] products/min <sup>3</sup>	160 [220] products/min <sup>3</sup>		
Max Accuracy (3σ) <sup>1</sup>		$\pm 0.1$ g			
Display		8.5-inch colour TFT LCD			
Operation Method	Touch panel	(Start, Stop, and Home are direct p	oush buttons)		
Indication Range	601.8g	1201.8g [601.8g] <sup>3</sup>	3004.5g [1201.8g] <sup>3</sup>		
Preset Memory		Max 200			
Classification		2 or 3			
Product Width <sup>2</sup>	20 to 160mm	20 to 2	30mm		
Product Length <sup>2</sup>	60 to 200mm	60 to 320mm	76 to 320mm		
Product Height <sup>2</sup>	5 to 200mm	5 to 32	20mm		
Belt Speed	9 to 97m/min	9 to 82 [9 to 97] m/min <sup>3</sup>	7 to 60 [9 to 82] m/min <sup>3</sup>		
Darrian Dagrinamanta	100 to 120Vac + 10% - 15% or	200 to 240Vac + 10% - 15%, singl	e phase, 50/60Hz, 250VA, rush		
Power Requirements		current 20A (typ.) (20ms or less)			
Mass	65kg	68kg	69kg		
Environmental 0° to 40°C (variation not to exceed 5°C/h to maintain accuracy), rela			ative humidity 30% to 85%, non-		
Liiviioiiiiicitai	condensing				
Protection Class	IP66 compliance				
Exterior	Stainless steel (SUS304)				

 $<sup>^1</sup>$  The accuracy and speed vary according to the products to be weighed and the rejecter.  $^2$  The product size depends on the rejecter, selected with the checkweigher. For semi-transparent and transparent products, consult us.  $^3$  [] are optional. The max weighing range varies according to the operating environment.  $^{Note}$  Noise levels of the Checkweighers do not exceed 70dB(A).



# SSV-i Waterproof KWS5265/5366/5472 Series





Model	W	L1	L2	L3	F
KWS5265	160	545	270	30	25
KWS5366	230	695	345	180	25
KWS5472	230	695	345	180	33

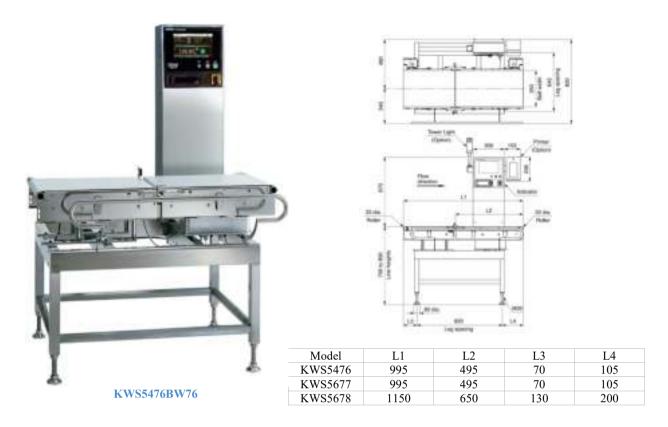
KWS5366BW66

Model	KWS5265BW65	KWS5366BW66	KWS5472BW72		
Weighing Range	6 to 600g	12 to 1200g [12 to 600g] <sup>3</sup>	30 to 3000g [30 to 1200g] <sup>3</sup>		
Scale Interval	0.0	)5g	$0.1g [0.05g]^3$		
Max Speed 1	330 products/min	220 [270] products/min <sup>3</sup>	160 [220] products/min <sup>3</sup>		
Max Accuracy (3σ) <sup>1</sup>	$\pm 0$	.2g	$\pm 0.5 \mathrm{g}$		
Display		8.5-inch colour TFT LCD			
Operation Method	Touch panel	(Start, Stop, and Home are direct p	oush buttons)		
Indication Range	604.5g	1204.5g [604.5g] <sup>3</sup>	3009g [1204.5g] <sup>3</sup>		
Preset Memory		Max 200			
Classification		2 or 3			
Product Width <sup>2</sup>	20 to 160mm	20 to 2	230mm		
Product Length <sup>2</sup>	60 to 200mm	60 to 320mm	76 to 320mm		
Product Height <sup>2</sup>	5 to 200mm	5 to 32	20mm		
Belt Speed	9 to 97m/min	9 to 82 [9 to 97] m/min <sup>3</sup>	7 to 60 [9 to 82] m/min <sup>3</sup>		
Power Requirements	100 to 120Vac + 10% - 15% or	200 to 240Vac + 10% - 15%, singl	le phase, 50/60Hz, 250VA, rush		
rower Kequirements		current 20A (typ.) (20ms or less)			
Mass	64kg	67kg	68kg		
Environmental	0° to 40°C (variation not to exceed 5°C/h to maintain accuracy), relative humidity 30% to 85%, nor				
D ( ) (1	condensing				
Protection Class	IP66 compliance				
Exterior	Stainless steel (SUS304)				

 $<sup>^1</sup>$  The accuracy and speed vary according to the products to be weighed and the rejecter.  $^2$  The product size depends on the rejecter, selected with the checkweigher. For semi-transparent and transparent products, consult us.  $^3$  [] are optional. The max weighing range varies according to the operating environment.  $^{Note}$  Noise levels of the Checkweighers do not exceed 70dB(A).



# SSV-i Waterproof KWS5476/5677/5678 Series

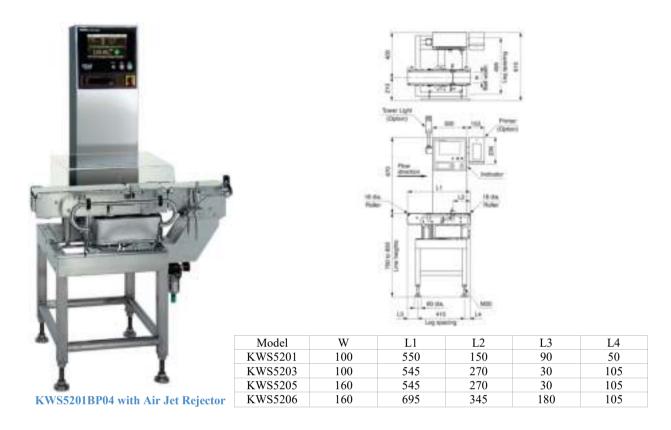


Model	KWS5476BW76	KWS5677BW77	KWS5678BW77		
Weighing Range	30 to 3000g [30 to 1200g] <sup>3</sup>	60 to 15000g	60 to 15000g [60 to 3000g] <sup>3</sup>		
Scale Interval	$0.1 \mathrm{g} [0.05 \mathrm{g}]^{3}$	1g	$1g [0.2g]^3$		
Max Speed 1	120 [155] products/min <sup>3</sup>	70 products/min	50 [90] products/min <sup>3</sup>		
Max Accuracy (3σ) <sup>1</sup>	±0.5g	±2	2g		
Display		8.5-inch colour TFT LCD			
Operation Method	Touch panel	(Start, Stop, and Home are direct p	oush buttons)		
Indication Range	3009g [1204.5g] <sup>3</sup>	15045g	15045g [3009g] <sup>3</sup>		
Preset Memory		Max 200			
Classification		2 or 3			
Product Width <sup>2</sup>		20 to 350mm			
Product Length <sup>2</sup>	76 to 4	50mm	76 to 600mm		
Product Height <sup>2</sup>	5 to 4:	50mm	5 to 600mm		
Belt Speed	7 to 65 [9 to 83] m/min <sup>3</sup>	5 to 38m/min	5 to 36 [7 to 64] m/min <sup>3</sup>		
Power Requirements	100 to 120Vac + 10% - 15% or	200 to 240Vac + 10% - 15%, singl	le phase, 50/60Hz, 250VA, rush		
rower Kequitements		current 20A (typ.) (20ms or less)			
Mass	84kg 87kg				
Environmental	0° to 40°C (variation not to exceed 5°C/h to maintain accuracy), relative humidity 30% to 85%, non-				
Environmental	condensing				
Protection Class	IP66 compliance				
Exterior	Stainless steel (SUS304)				

 $<sup>^1</sup>$  The accuracy and speed vary according to the products to be weighed and the rejecter.  $^2$  The product size depends on the rejecter, selected with the checkweigher. For semi-transparent and transparent products, consult us.  $^3$  [] are optional. The max weighing range varies according to the operating environment.  $^{Note}$  Noise levels of the Checkweighers do not exceed 70dB(A).



# **SSV-f Versatile KWS520**□ **Series**



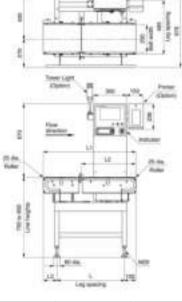
Model	KWS5201BF04 KWS5201BP04	KWS5203BF03 KWS5203BP03	KWS5205BF05 KWS5205BP05	KWS5206BF06 KWS5206BP06	
Weighing Range	6 to 600g				
Scale Interval		0.0	)5g		
Max Speed <sup>1</sup>	400 products/min	350 prod	lucts/min	320 products/min	
Max Accuracy (3σ) <sup>1</sup>		$\pm 0$	.2g		
Display		8.5-inch colo	our TFT LCD		
Operation Method	Tou	ch panel (Start, Stop, and	Home are direct push but	tons)	
Indication Range		604	1.5g		
Preset Memory		Max	200		
Classification		2 o	or 3		
Product Width <sup>2</sup>	20 to 1	.00mm	20 to	160mm	
Product Length <sup>2</sup>	46 to 120mm	46 to 2	230mm	46 to 310mm	
Product Height <sup>2</sup>	5 to 120mm	5 to 23	30mm	5 to 310mm	
Belt Speed	15 to 65m/min	15 to 10	3m/min	15 to 120m/min	
Power Requirements	100 to 120Vac + 10% - 15% or 200 to 240Vac + 10% - 15%, single phase, 50/60Hz, 130VA, rush current 20A (typ.) (20ms or less)				
Mass	60kg				
Environmental	0° to 40°C (variation not to exceed 5°C/h to maintain accuracy), relative humidity 30% to 85%, non- condensing				
Protection Class	IP30 compliance				
Exterior	F type: painted, P type: stainless steel (SUS304) (excluding some parts)				

<sup>&</sup>lt;sup>1</sup> The accuracy and speed vary according to the products to be weighed and the rejecter. <sup>2</sup> The product size depends on the rejecter, selected with the checkweigher. For semi-transparent and transparent products, consult us. <sup>Note</sup> Noise levels of the Checkweighers do not exceed 70dB(A).



# SSV-f Versatile KWS5411/5412/5414 Series





KWS5411BP11 with Pusher Rejector

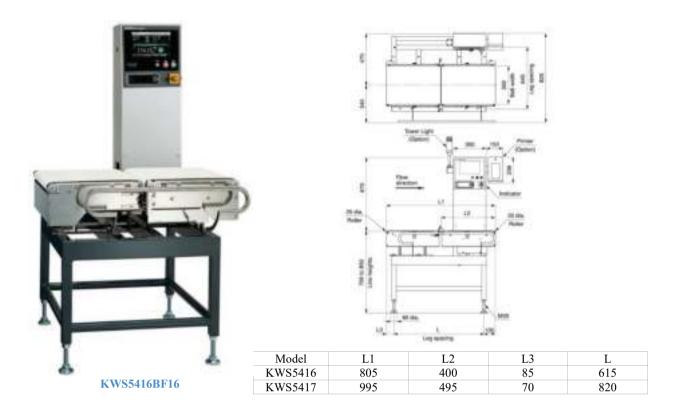
Model	L1	L2	L3	L
KWS5411	545	270	30	410
KWS5412	695	345	180	410
KWS5414	845	495	125	615

Model	KWS5411BF11 KWS5411BP11	KWS5412BF12 KWS5412BP12	KWS5414BF12 KWS5414BP12	
Weighing Range	12 to 3000g			
Scale Interval	0.1g			
Max Speed <sup>1</sup>	320 products/min	320 products/min	220 products/min	
Max Accuracy (3σ) <sup>1</sup>	$\pm 0.2 \mathrm{g}$			
Display	8.5-inch colour TFT LCD			
Operation Method	Touch panel (Start, Stop, and Home are direct push buttons)			
Indication Range	3004.5g			
Preset Memory	Max 200			
Classification	2 or 3			
Product Width <sup>2</sup>	20 to 250mm			
Product Length <sup>2</sup>	60 to 230mm	60 to 310mm	60 to 450mm	
Product Height <sup>2</sup>	5 to 230mm	5 to 310mm	5 to 450mm	
Belt Speed	15 to 94m/min	15 to 120m/min		
Power Requirements	100 to 120Vac + 10% - 15% or 200 to 240Vac + 10% - 15%, single phase, 50/60Hz, 250VA, rush current 20A (typ.) (20ms or less)			
Mass	63kg	64kg	67kg	
Environmental	0° to 40°C (variation not to exc	0° to 40°C (variation not to exceed 5°C/h to maintain accuracy), relative humidity 30% to 85%, non-condensing		
Protection Class		IP30 compliance		
Exterior	F type: painted, P type: stainless steel (SUS304) (excluding some parts)			

<sup>&</sup>lt;sup>1</sup> The accuracy and speed vary according to the products to be weighed and the rejecter. <sup>2</sup> The product size depends on the rejecter, selected with the checkweigher. For semi-transparent and transparent products, consult us. <sup>Note</sup> Noise levels of the Checkweighers do not exceed 70dB(A).



## SSV-f Versatile KWS5416/5417 Series

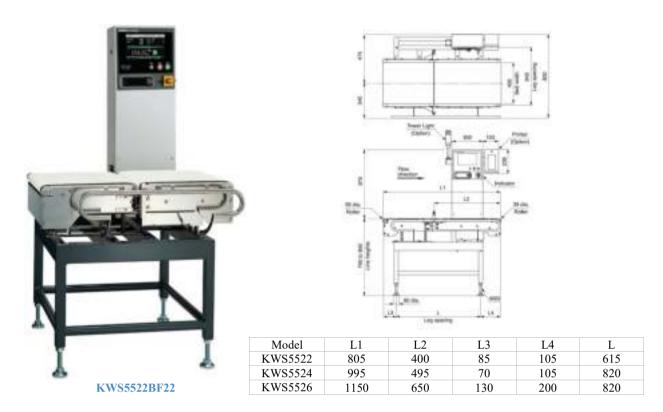


Model	KWS5416BF16	KWS5417BF17	
- IVIOGEI	KWS5416BP16	KWS5417BP17	
Weighing Range	12 to 3000g		
Scale Interval	0.	1g	
Max Speed <sup>1</sup>	270 products/min	220 products/min	
Max Accuracy (3σ) <sup>1</sup>	$\pm 0.$	.5g	
Display	8.5-inch colo	our TFT LCD	
Operation Method	Touch panel (Start, Stop, and	Home are direct push buttons)	
Indication Range	300	)9g	
Preset Memory	Max	200	
Classification	2 or 3		
Product Width <sup>2</sup>	20 to 3	50mm	
Product Length <sup>2</sup>	60 to 350mm	60 to 450mm	
Product Height <sup>2</sup>	5 to 350mm	5 to 450mm	
Belt Speed	15 to 12	0m/min	
Power Requirements	100 to 120Vac + 10% - 15% or 200 to 240Vac + 10% - 15%, single phase, 50/60Hz, 250VA, rush current 20A (typ.) (20ms or less)		
Mass	73kg 76kg		
Environmental	0° to 40°C (variation not to exceed 5°C/h to maintain accuracy), relative humidity 30% to 85%, non- condensing		
Protection Class	IP30 compliance		
Exterior	F type: painted, P type: stainless steel (SUS304) (excluding some parts)		

<sup>&</sup>lt;sup>1</sup> The accuracy and speed vary according to the products to be weighed and the rejecter. <sup>2</sup> The product size depends on the rejecter, selected with the checkweigher. For semi-transparent and transparent products, consult us. <sup>Note</sup> Noise levels of the Checkweighers do not exceed 70dB(A).



## SSV-f Versatile KWS552□ Series

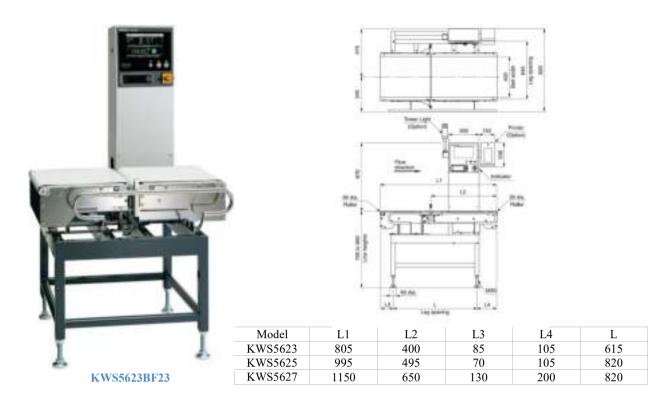


Model	KWS5522BF22 KWS5522BP22	KWS5524BF24 KWS5524BP24	KWS5526BF24 KWS5526BP24	
Weighing Range	60 to 6000g			
Scale Interval		0.5g		
Max Speed <sup>1</sup>	180 products/min	145 products/min	110 products/min	
Max Accuracy (3σ) <sup>1</sup>		±1.5g	_	
Display		8.5-inch colour TFT LCD		
Operation Method	Touch panel	(Start, Stop, and Home are direct p	oush buttons)	
Indication Range	6018g			
Preset Memory	Max 200			
Classification	2 or 3			
Product Width <sup>2</sup>		20 to 450mm		
Product Length <sup>2</sup>	88 to 350mm	88 to 450mm	88 to 600mm	
Product Height <sup>2</sup>	5 to 350mm	5 to 450mm	5 to 600mm	
Belt Speed	5 to 78m/min			
Power Requirements	100 to 120Vac + 10% - 15% or 200 to 240Vac + 10% - 15%, single phase, 50/60Hz, 250VA, rush current 20A (typ.) (20ms or less)			
Mass	79kg 83kg 85kg			
Environmental	0° to 40°C (variation not to exceed 5°C/h to maintain accuracy), relative humidity 30% to 85%, non-condensing			
Protection Class	IP30 compliance			
Exterior	F type: painted, P type: stainless steel (SUS304) (excluding some parts)			

<sup>&</sup>lt;sup>1</sup> The accuracy and speed vary according to the products to be weighed and the rejecter. <sup>2</sup> The product size depends on the rejecter, selected with the checkweigher. For semi-transparent and transparent products, consult us. <sup>Note</sup> Noise levels of the Checkweighers do not exceed 70dB(A).



## SSV-f Versatile KWS562□ Series



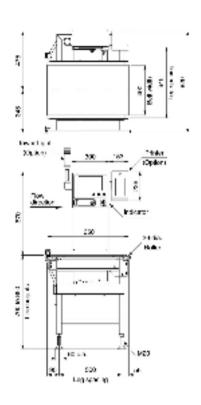
Model	KWS5623BF23	KWS5625BF25	KWS5627BF25			
W . 1 . D	KWS5623BP23 KWS5625BP25 KWS5627BP25					
Weighing Range		60 to 15000g				
Scale Interval		1g				
Max Speed <sup>1</sup>	100 products/min	85 products/min	65 products/min			
Max Accuracy (3σ) <sup>1</sup>		$\pm 2g$				
Display		8.5-inch colour TFT LCD				
Operation Method	Touch panel	(Start, Stop, and Home are direct p	oush buttons)			
Indication Range		15045g				
Preset Memory	Max 200					
Classification		2 or 3				
Product Width <sup>2</sup>		20 to 450mm				
Product Length <sup>2</sup>	88 to 350mm	88 to 450mm	88 to 600mm			
Product Height <sup>2</sup>	5 to 350mm	5 to 450mm	5 to 600mm			
Belt Speed		5 to 46m/min				
Power Requirements	100 to 120Vac + 10% - 15% or 200 to 240Vac + 10% - 15%, single phase, 50/60 Hz, 250VA, rush					
Tower Requirements	current 20A (typ.) (20ms or less)					
Mass	79kg 83kg 85kg					
Environmental	0° to 40°C (variation not to exceed 5°C/h to maintain accuracy), relative humidity 30% to 85%, non-					
Environmental	condensing					
Protection Class	IP30 compliance					
Exterior	F type: painted, P type: stainless steel (SUS304) (excluding some parts)					

<sup>&</sup>lt;sup>1</sup> The accuracy and speed vary according to the products to be weighed and the rejecter. <sup>2</sup> The product size depends on the rejecter, selected with the checkweigher. For semi-transparent and transparent products, consult us. <sup>Note</sup> Noise levels of the Checkweighers do not exceed 70dB(A).



### SSV-f Versatile KWS5728 Series





KWS5728BFNN

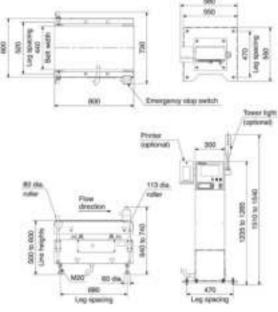
Model	KWS5728BFNN/KWS5728BPNN		
Weighing Range	60 to 25000g		
Scale Interval	2g		
Max Speed 1	40 products/min		
Max Accuracy (3σ) <sup>1</sup>	±2g		
Display	8.5-inch colour TFT LCD		
Operation Method	Touch panel (Start, Stop, and Home are direct push buttons)		
Indication Range	25090g		
Preset Memory	Max 200		
Classification	2 or 3		
Product Width <sup>2</sup>	20 to 450mm		
Product Length <sup>2</sup>	88 to 600mm		
Product Height <sup>2</sup>	5 to 600mm		
Belt Speed	5 to 29m/min		
Darrian Dagrinamanta	100 to 120Vac + 10% - 15% or 200 to 240Vac + 10% - 15%, single phase, 50/60Hz, 250VA, rush		
Power Requirements	current 20A (typ.) (20ms or less)		
Mass	66kg		
Environmental	0° to 40°C (variation not to exceed 5°C/h to maintain accuracy), relative humidity 30% to 85%, non-		
Liiviioiiiiciitai	condensing		
Protection Class	IP30 compliance		
Exterior	F type: painted, P type: stainless steel (SUS304) (excluding some parts)		

<sup>&</sup>lt;sup>1</sup> The accuracy and speed vary according to the products to be weighed and the rejecter. <sup>2</sup> The product size depends on the rejecter, selected with the checkweigher. For semi-transparent and transparent products, consult us. <sup>Note</sup> Noise levels of the Checkweighers do not exceed 70dB(A).



## SSV-f KWS5888 High-Load Series





KWS5888BPNN

Model	KWS5888BFNN/KWS5888BPNN	KWS5989BFNN/KWS5989BPNN	
Weighing Range	35g to 35kg	60g to 60kg	
Scale Interval	2g		
Max Speed <sup>1</sup>	40 products/min	35 products/min	
Max Accuracy (3σ) <sup>1</sup>	±5g	- - -	
Display	8.5-inch colour	r TFT LCD	
Operation Method	Touch panel (Start, Stop, and H	ome are direct push buttons)	
Indication Range	35180g	60450g	
Preset Memory	Max 2	200	
Classification	2 or	3	
Product Width <sup>2</sup>	200 to 500mm	200 to 650mm	
Product Length <sup>2</sup>	300 to 700mm	300 to 900mm	
Product Height <sup>2</sup>	5 to 150	0mm	
Belt Speed	15 to 42r	n/min	
Power Requirements <sup>3</sup>	200 to 240Vac + 10% - 15%, single phase, 50/60Hz	z, 300VA, rush current 40A (typ.) (25ms or less)	
Mass	130kg	150kg	
Environmental	0° to 40°C (variation not to exceed 5°C/h to maintain accuracy), relative humidity 30% to 85%, non condensing		
Protection Class	IP30 compliance		
Exterior	F type: painted, P type: stainless steel (SUS304)		

<sup>&</sup>lt;sup>1</sup> The accuracy and speed vary according to the products to be weighed and the rejecter. <sup>2</sup> The product size depends on the rejecter, selected with the checkweigher. For semi-transparent and transparent products, consult us. <sup>3</sup> 100 to 115Vac available as option. <sup>Note</sup> Noise levels of the Checkweighers do not exceed 70dB(A).



## Capsule Checkweigher Pharmaceutical Checkweigher Series



Model	KWS9001AP10	KWS9001AP20	KWS9001AP30		
Weighing Range	2 to 2000mg				
Scale Interval		0.1mg			
Max Throughput 1	75,000 capsules/h 150,000 capsules/h 230,000 capsules/h				
Lane	10 lanes	20 lanes	30 lanes		
Max Accuracy 1		$\pm 0.5$ mg			
Display		15-inch colour TFT LCD			
Operation Method	Touch panel	(Start, Stop, and Home are direct p	oush buttons)		
Indication Range		2045mg			
Preset Memory	Max 50				
Classification <sup>2</sup>	4 ways (overweight / correct weight / underweight / unclassified)				
Product Size	Capsule No. 000 to 5				
Power Requirements <sup>3</sup>	100 to 115Vac + 10% - 15%	, single phase, 50/60Hz, rush curre	ent 74A (typ.) (90ms or less)		
Power Consumption	550VA	1200VA	1800VA		
Air Requirements	0.3 to 0.9 MPa, Air Supply Port: Nylon Tube of 8mm dia.				
Mass	350kg 500kg 700kg				
Environmental	vironmental 15° to 30°C (variation not to exceed 1°C/h to maintain accuracy), relative humidity 30% to 70%, no condensing				
Environmental					
Protection Class	IP30 (IP50 for weighcell)				
Exterior	Stainless steel (SUS304)				
Data Output	USB 2.0				

<sup>&</sup>lt;sup>1</sup> The accuracy and speed vary according to the products to be weighed and the rejecter. <sup>2</sup> Rejection gate installed per 10 lanes. <sup>3</sup> 120 Vac, 200 to 240 Vac available as option. <sup>Note</sup> Noise levels of the Checkweighers do not exceed 70dB(A).



## Capsule Checkweigher Pharmaceutical Checkweigher Series

#### Schematic Diagram of Anritsu Capsule Checkweigher Magazine Easily removable magazine was designed to minimize static electricity while providing reliable high speed product feeding. Capsule holding unit Minimizes capsule vibration caused from the drop from the magazine and then feeds the capsule onto the weighing table. Rejection confirmation sensor Conveyor unit Positive confirmation that rejected capsales are properly removed. Weigh table Rejection gate 2 Separates capsules into either underweight or overweight reject bins. Rejection gate 3 Removes any capsules identified by the reject Rejection gate 1 confirmation sensor and also All improper weight capsules pass all capsules in the weighing through this gate for further cycles after an alarm or system classification. stop - see Note 1 iver weight

\* After an alarm or system stop, capsules remaining in the weigh table and conveyor are forcibly discharged when resuming system operation.



Large intuitive touch screen GUI



Fail-safe design with rejection confirmation sensor



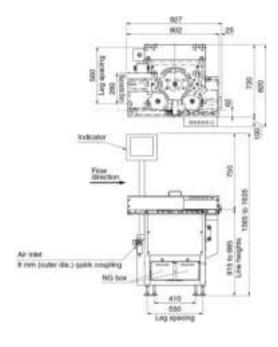
Correct weight

Tool-free parts changeover



# **KW9627AP00 Aerosol Inhaler Checkweigher Series**





KW9627AP00

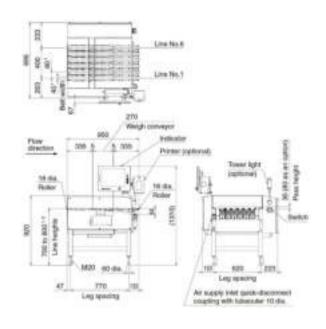
Model	KW9627AP00		
Weighing Range	0.5 to 60g		
Scale Interval	0.002g		
Throughput	Max 150 products/min		
Max Accuracy (3σ) <sup>1</sup>	$\pm 0.01 \mathrm{g}$		
Display	10.4-inch colour TFT LCD		
Operation Method	Touch panel		
Indication Range	60.45g		
Preset Memory	Max 100		
Classification	3		
Product Can Size	21.5 / 22.0 / 23.5 / 25.0mm diameter <sup>2</sup>		
Product Height	40 to 80mm		
Belt Speed	14m/min		
Power Requirements <sup>3</sup>	100 to 115Vac + 10% - 15%, single phase, 50/60Hz, 400VA		
Air Requirements	0.4MPa, 20ℓ/min [A.N.R.] (use dry air)		
Mass	150kg		
Environmental	0° to 40°C (variation not to exceed 5°C/h to maintain accuracy), relative humidity 30% to 85%, n condensing		
Protection Class	IP30 compliance		
Exterior	Stainless steel (SUS304) (excluding some parts)		

<sup>&</sup>lt;sup>1</sup> Accuracy depends on the application. <sup>2</sup> Fixed by size, and cannot be shared. <sup>3</sup> 200 to 240 Vac also available. <sup>Note</sup> Noise levels of the Checkweighers do not exceed 70dB(A).



## Multi-Lane Sachet & Stick Checkweigher (up to 12 Lanes)





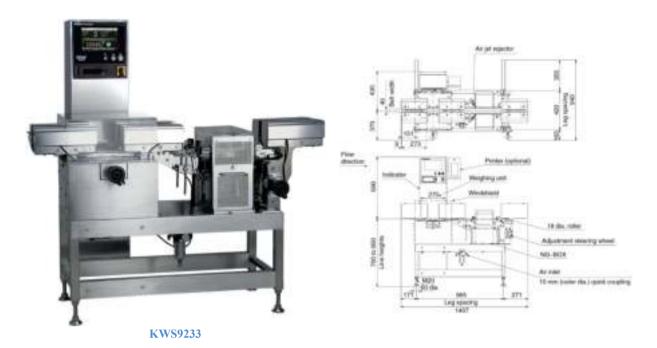
KWS6233FP06

Model	KWS6233FP06		
No. of Lanes 1	6		
Weighing Range	1.2 to 600g		
Scale Interval	0.01g		
Max Throughput <sup>2</sup>	200 products/min per lane		
Max Accuracy (3σ) <sup>2</sup>	$\pm 0.01 \mathrm{g}$		
Display	15-inch colour TFT LCD		
Operation Method	Touch panel (Start, Stop, and Home are direct push buttons)		
Indication Range	600.9g		
Preset Memory	Max 50		
Classification	2 (3 as option)		
Product Width <sup>3</sup>	10 to 40mm		
Product Length <sup>3</sup>	46 to 230mm		
Product Height <sup>3</sup>	5 to 60mm		
Belt Speed	15 to 60m/min		
Power Requirements <sup>4</sup>	100 to 120Vac + 10% - 15% or 200 to 240Vac + 10% - 15%, single phase, 50/60Hz, 550VA, rush current 30A (typ.) (130ms or less)		
Air Requirements (with exclusive-use rejector)	0.4 to 0.9MPa, 0.2 [A.N.R.] (Max capacity per rejection operation per lane)		
Mass	200kg		
Environmental	0° to 40°C (variation not to exceed 5°C/h to maintain accuracy), relative humidity 30% to 85%, non- condensing		
Protection Class	IP30		
Exterior	Stainless steel (SUS304)		
Data Output	USB2.0, 10BASE-T/100BASE-TX Ethernet		

<sup>&</sup>lt;sup>1</sup> 2, 3, 4, 5, 8, 10 & 12 lanes models are available. <sup>2</sup> The accuracy and speed vary according to the products to be weighed and the rejecter. <sup>3</sup> Consult us about semi-transparent and transparent products. <sup>Note</sup> Rejector may be self-standing type. <sup>Note</sup> Noise levels of the Checkweighers do not exceed 70dB(A). <sup>Note</sup> Weighing range, accuracy, and throughout other than the above are available.



## **KWS9223 Small Bottle Checkweigher Series**



Model	KWS9233BPHB	KWS9233BPHC		
Weighing Range <sup>1</sup>	1.2 to 600g			
Scale Interval	0.0	01g		
Throughput <sup>2</sup>	Max 200 pt	roducts/min		
Max Accuracy (3σ) <sup>2</sup>	$\pm 0.$	02g		
Display	8.5-inch colo	our TFT LCD		
Operation Method	Touch panel (Start, Stop, and	Home are direct push buttons)		
Indication Range	600	).9g		
Preset Memory	Max	200		
Classification	2 0	or 3		
Product Width <sup>3</sup>	20 to	40mm		
Product Length <sup>3</sup>	20 to	40mm		
Product Height <sup>3</sup>	50 to 1	50mm		
Belt Speed	15 to 60m/min			
Power Requirements		0% - 15%, single phase, 50/60Hz, rush current 40A		
•	(typ.) (40ms or less)			
Power Consumption	700VA	550VA		
Air Requirements 0.5 to 0.9MPa, 16ℓ/min [A.N.R.] for air jet Air supply no		Air supply not required (Air jet rejector not		
7 III Teequirements	rejector mounted)			
Mass	135kg 90kg			
Environmental	0° to 40°C (variation not to exceed 5°C/h to maintain accuracy), relative humidity 30% to 85%, non-			
Liiviroiiiientai	condensing			
Protection Class	IP30 compliance			
Exterior	Stainless steel (SUS304)			

 $<sup>^1</sup>$  Max weight capacity for KWS9233HPHB air jet rejector is 200g.  $^2$  Accuracy and throughput depends on the application and the rejector.  $^3$  Varies according to the rejector. Consult us for transparent or semi-transparent products.  $^{Note}$  Noise levels of the Checkweighers do not exceed 70dB(A).  $^{Note}$  Optional compliance with FCC Part 15 available.



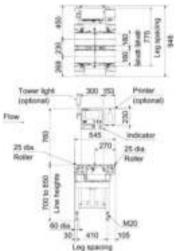
### **KWS5265GW02 Dual-Lane Checkweigher Series**

### Optimize Production Line Efficiency



#### **Dual-Lane Checkweigher Features:**

- Ideal for dual-lane filling and packaging lines for tubes, pouches, and pillow bags
- · Various weighing ranges, and conveyor lengths, widths and pitches available
- Operates each lane independently with just one indicator to meet daily production requirements
- Statistical display of average weight and weight variations help the operator understand production trends for optimizing filling processes
- Smart Measurement Function prevents double product error, minimizing unnecessary rejects and thereby maximizing line productivity
- Advanced load cell ensures accuracy and repeatability as high as those of single lane checkweighers



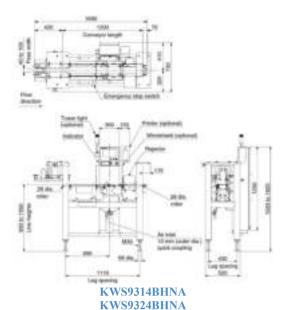
Model	KWS5265GW02		
Weighing Range	6g to 600g		
Scale Interval	$0.05\mathrm{g}$		
Max Speed <sup>1</sup>	330 products/min (per lane)		
Max Accuracy (3σ) <sup>1</sup>	±0.2g		
Display	8.5-inch colour TFT LCD		
Operation Method	Touch panel (Start, Stop, and Home are direct push buttons)		
Indication Range	604.5g		
Preset Memory	Max 200		
Classification	2 or 3		
Product Width <sup>2</sup>	20 to 160mm		
Product Length <sup>2</sup>	60 to 200mm		
Product Height <sup>2</sup>	5 to 200mm		
Belt Speed	9 to 97m/min		
Power Requirements	100 to 120Vac + 10% - 15% or 200 to 240Vac + 10% - 15%, single phase, 50/60Hz, 460VA, rush current 20A (typ.) (20ms or less)		
Mass	100kg		
Environmental	0° to 40°C (variation not to exceed 5°C/h to maintain accuracy), relative humidity 30% to 85%, non condensing		
Protection Class	IP66 compliance		
Exterior	Stainless steel (SUS304)		
Data Output	USB2.0, 10BASE-T/100BASE-TX Ethernet		

<sup>&</sup>lt;sup>1</sup> The accuracy and speed vary according to the products to be weighed and the rejecter. <sup>2</sup> The product size depends on the rejecter, selected with the checkweigher. For semi-transparent and transparent products, consult us. Note Noise levels of the Checkweighers do not exceed 70dB(A). Note Weighing range, accuracy, and throughput other than above are available.



## **Side-Belt Checkweighers For General Purpose** NEW!





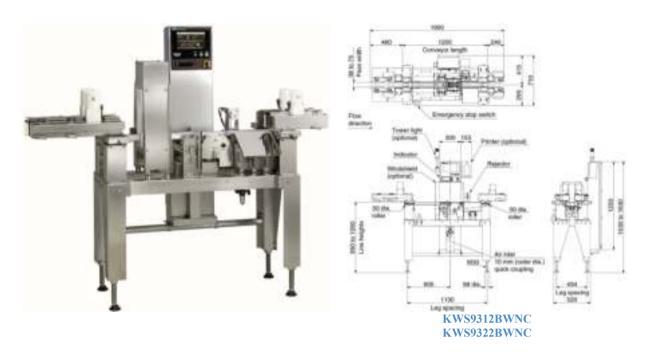
**KW9314AW3G** 

KWS9314BHNA KWS9324BHNA KWS9314BH3A KWS9324BH3A KWS9324BHNB KWS9324BH3B KWS9314BHNB KWS9314BH3B Model KWS9314BWNA KWS9324BWNA KWS9314BW3A KWS9324BW3A KWS9314BWNB KWS9324BWNB KWS9314BW3B KWS9324BW3B Weighing Range 6 to 600g Scale Interval 0.05g0.01g0.01g0.05g250 products/min Max Speed1 Max Accuracy (3σ) <sup>1</sup> ±0.3g Display 8.5-inch colour TFT LCD Operation Method Touch panel (Start, Stop, and Home are direct push buttons) 601.8g Indication Range 604.5g 601.8g 604.5g Preset Memory Max 200 Classification Product Width 40 to 100mm 40 to 80mm Product Length 40 to 100mm Product Height 45 to 230mm Belt Speed 20 to 50m/min (first side belt conveyor at the entrance: 4 to 25m/min) 100 to 115Vac + 10% - 15%, single phase, 50/60Hz, rush current 70A (typ.) (100ms or less) Power Requirements<sup>2</sup> Power consumption 550VA 600VA Air Requirements 0.5MPa, 15ℓ/min [A.N.R] Mass 215kg 250kg 0° to 40°C (variation not to exceed 5°C/h to maintain accuracy), relative humidity 30% to 85%, non-Environmental condensing Protection Class IP65 compliance ♦ Exterior Stainless steel (SUS304) (Stand: Round pipe structure) B♦<u>N</u>▼: Without Metal detector ◆ Integration with Metal detector B♦3▼: With integrated Metal detector ▼ Angle adjustable  $B \diamondsuit \bullet \underline{A}$ : Infeed conveyor only mechanism B♦♦<u>B</u>: Infeed & Outfeed conveyor

<sup>&</sup>lt;sup>1</sup> The accuracy and speed vary according to the products to be weighed and the rejecter. <sup>2</sup> 200 to 240Vac available as option. <sup>Note</sup> Noise levels of the Checkweighers do not exceed 70dB(A).



# **Side-Belt Checkweighers For Beverage Cartons** NEW!

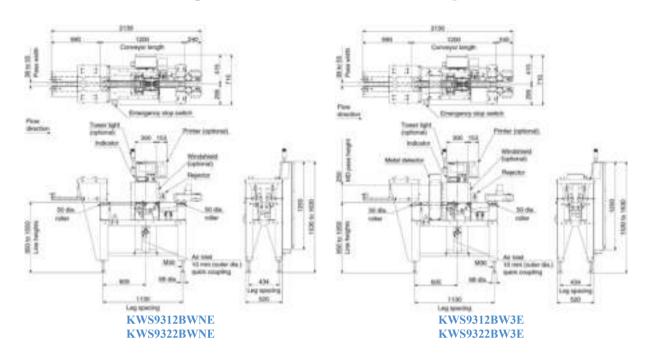


Model	KWS9312BWNC KWS9312BWND	KWS9322BWNC KWS9322BWND	KWS9312BW3C KWS9312BW3D	KWS9322BW3C KWS9322BW3D	
Weighing Range	12 to 1200g				
Scale Interval	0.05g	0.02g	0.05g	0.02g	
Max Speed <sup>1</sup>		160 proc	lucts/min		
Max Accuracy (3σ) <sup>1</sup>	±1.5g	$\pm 1.0g$	±1.5g	±1.0g	
Display		8.5-inch colo	our TFT LCD		
Operation Method	Tou	ch panel (Start, Stop, and	Home are direct push but	tons)	
Indication Range	1204.5g	1201.8g	1204.5g	1201.8g	
Preset Memory		Max	x 200		
Classification		,	2		
Product Width		38 to	75mm		
Product Length		40 to	75mm		
Product Height		45 to 240mm			
Belt Speed	12 to 35m/	min (first side belt convey	yor at the entrance: 4.5 to	13.2m/min)	
Power Requirements <sup>2</sup>	100 to 115Vac + 10	% - 15%, single phase, 50	/60Hz, rush current 70A (	typ.) (100ms or less)	
Power consumption	550VA 600VA				
Air Requirements	0.5MPa, 15ℓ/min [A.N.R]				
Mass	215kg 250kg				
Environmental	0° to 40°C (variation not to exceed 5°C/h to maintain accuracy), relative humidity 30% to 85%, non- condensing				
Protection Class	IP65 compliance				
Exterior	Stainless steel (SUS304)				

 $<sup>^{1}</sup>$  The accuracy and speed vary according to the products to be weighed and the rejecter.  $^{2}$  200 to 240Vac available as option. Noise levels of the Checkweighers do not exceed 70dB(A).



# **Side-Belt Checkweighers For Small Size Beverage Cartons** NEW!



Model	KWS9312BWNE	KWS9322BWNE	KWS9312BW3E	KWS9322BW3E	
Weighing Range	12 to 1200g				
Scale Interval	0.05g	0.02g			
Max Speed <sup>1</sup>		210 prod	lucts/min		
Max Accuracy (3σ) <sup>1</sup>	±1.5g	±1.0g	±1.5g	±1.0g	
Display		8.5-inch cold	our TFT LCD		
Operation Method	Tou	ich panel (Start, Stop, and	Home are direct push but	tons)	
Indication Range	1204.5g	1201.8g	1204.5g	1201.8g	
Preset Memory		Max	200		
Classification			2		
Product Width		38 to	55mm		
Product Length		40 to	55mm		
Product Height		45 to 1	50mm		
Belt Speed	12 to 46m/min (first side belt conveyor at the entrance: 4.5 to 11.6m/min)				
Power Requirements <sup>2</sup>	100 to 115Vac + 10% - 15%, single phase, 50/60Hz, rush current 70A (typ.) (100ms or less)				
Power consumption	550VA 600VA				
Air Requirements	0.5MPa, 15ℓ/min [A.N.R]				
Mass	21	5kg	25	0kg	
Environmental	0° to 40°C (variation not to exceed 5°C/h to maintain accuracy), relative humidity 30% to 85%, non-				
Liiviroiiiieitai	condensing				
Protection Class	IP65 compliance				
Exterior	Stainless steel (SUS304)				
◆ Integration with Metal	BW <u>N</u> ▼: Without Metal detector				
detector	BW <u>3</u> ▼: With integrated Metal detector				
▼ Infeed Conveyor Type	I	E: For small size carton ap	E: For small size carton application with inkjet printer		

 $<sup>^1</sup>$  The accuracy and speed vary according to the products to be weighed and the rejecter.  $^2$  200 to 240Vac available as option. Noise levels of the Checkweighers do not exceed 70dB(A).



# Side-Belt Checkweighers For Cup Dessert NEW!



Model	KWS9313BHAA KWS9313BWAA KWS9313BHAB KWS9313BWAB	KWS9313BHBA KWS9313BWBA KWS9313BHBB KWS9313BWBB	KWS9323BHAA KWS9323BWAA KWS9323BHAB KWS9323BWAB	KWS9323BHBA KWS9323BWBA KWS9323BHBB KWS9323BWBB					
Weighing Range		6 to	6 to 600g						
Scale Interval	0.0	05g	0.01g						
Max Speed <sup>1</sup>		250 proc	lucts/min						
Max Accuracy (3σ) <sup>1</sup>		±0	.3g						
Display			our TFT LCD						
Operation Method	Tou	ich panel (Start, Stop, and	Home are direct push butt	cons)					
Indication Range	604	4.5g	601	1.8g					
Preset Memory		Max 200 (max of 50 for metal detector)							
Classification			2						
Product Width		40 to 1	40 to 100mm						
Product Length		40 to 1	100mm						
Product Height	45 to 75mm	76 to 155mm	45 to 75mm	76 to 155mm					
Belt Speed		m/min (first side belt conv							
Power Requirements <sup>2</sup>	100Vac + 10	%, single phase, 50/60Hz,	rush current 70A (typ.) (1	.00ms or less)					
Power consumption		600	)VA						
Air Requirements		0.5MPa, 15ℓ	/min [A.N.R]						
Mass		25	0kg						
Environmental	0° to 40°C (variation no	t to exceed 5°C/h to maint conde	tain accuracy), relative hui	midity 30% to 85%, non-					
Protection Class		IP65 con	mpliance						
♦Exterior		B <u>H</u> ◆▼: Stainless steel (SUS304) (Stand: Round pipe structure) B <u>W</u> ◆▼: Stainless steel (SUS304) (Stand: Square pipe structure)							
◆Metal Detector Pass Height		B $\Diamond \underline{A} \blacktriangledown$ : 85mm B $\Diamond \underline{B} \blacktriangledown$ : 165mm							
▼ Angle adjustable mechanism	$B \diamondsuit \bullet \underline{A}$ : Infeed conveyor only $B \diamondsuit \bullet \underline{B}$ : Infeed & Outfeed conveyor								
meenamsm	B ∨ ▼ <u>B</u> : linieed & Outreed conveyor								

 $<sup>^{1}</sup>$  The accuracy and speed vary according to the products to be weighed and the rejecter.  $^{2}$  200 to 240Vac available as option. Note Noise levels of the Checkweighers do not exceed 70dB(A).



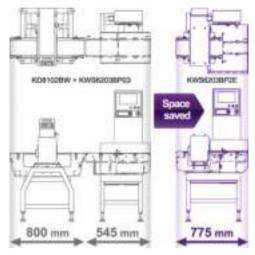
## **Combi SSV Checkweigher with Metal Detector**



**Simplified Support** - single source technology for greater reliability and consistency over a longer life

#### Reduced Space Required: Min. System Length 775mm

Extremely small footprint substantially reducing minimizing ling space requirements and simplifying integration



#### Simplified Operation: User-friendly single touch screen

Both MD and CW controlled by one standard touch screen panel





**High Accuracy** 



Combi SSV-h Series & MD Highest speed & accuracy force balance load cell for pharmaceuticals/industries

Waterproof



Combi SSV-i Series & MD
Waterproof & dustproof cabinet and
components for unpackaged fresh foods

Versatile



Combi SSV-f Series & MD
Strain gauge load cell for various applications including heavy products

	High Accuracy	Waterproof	Versatile			
Control panel exterior	Stainless steel or painted	tainless steel or painted Stainless steel Stainless steel or pa				
Conveyor	Non-Waterproof Waterproof Non-Waterpro					
Balance	Force Balance	Force Balance Force Balance or Strain Gauge Strain G				
Frame	Stainless steel or painted Stainless steel Stainless steel or painted					
<b>Metal Detector Selection</b>	M5 or M6-h or Metal Detector for Aluminum Foil Packaged Products					



## Combi SSV Checkweigher with Metal Detector

						Product size	ze (all mm)				I	Met	al I	ete	ctoı	r			
	Item Model	Weighing Range (g)	Max Accuracy (3σ)(g)	Max Speed (products/min)	Belt speed (m/min)				M5	Se	ries			l	M6-	h Se	eries	š	
		Range (g)	(30)(g)	(products/iiiii)	(111/11111)	Width	Length	2 R	3 R	4 R	5 R	6 R	2 G	3 G	4 G	5 G	6 G		8 G
	KWS6003B△□□	0.4 to 100	±0.01	310	15 to 92	20 to 100	58 to 230	✓	✓	✓	✓	✓	✓	✓	✓	-	-	-	-
	KWS6005B△□□	0.4 to 100	±0.01	310	15 to 92	20 to 160	58 to 230	✓	✓	✓	✓	✓	✓	✓	✓	-	-	-	-
ies	KWS6006B∆□□	0.4 to 100	±0.01	320	15 to 120	20 to 160	58 to 320	✓	✓	✓	✓	✓	✓	✓	✓	-	-	-	-
h ser	KWS6203B△□□	1.2 to 600	±0.015	400	15 to 120	20 to 100	58 to 230	✓	✓	✓	✓	✓	✓	✓	✓	-	-	-	-
High Accuracy SSV-h series	KWS6205B△□□	1.2 to 600	±0.015	400	15 to 120	20 to 160	58 to 230	✓	✓	✓	✓	✓	✓	✓	✓	-	-	-	-
acy S	KWS6206B△□□	1.2 to 600	±0.015	320	15 to 120	20 to 160	58 to 320	✓	✓	✓	✓	✓	✓	✓	✓	-	-	-	-
cenra	KWS6411B∆□□	6 to 3000	±0.1	400	15 to 120	20 to 250	65 to 230	✓	✓	✓	✓	✓	✓	✓	✓	✓	-	✓	✓
gh A	KWS6412B△□□	6 to 3000	±0.1	320	15 to 120	20 to 250	65 to 320	✓	✓	✓	✓	✓	✓	✓	✓	✓	-	✓	✓
Hig	KWS6414B∆□□	6 to 3000	±0.1	220	15 to 120	20 to 250	65 to 450	✓	✓	✓	✓	✓	✓	✓	✓	✓	-	✓	✓
	KWS6416B△□□	6 to 3000	±0.1	210	15 to 91	20 to 350	65 to 350	✓	✓	✓	✓	✓	✓	-	✓	-	✓	✓	✓
	KWS6417B△□□	6 to 3000	±0.1	170	15 to 91	20 to 350	65 to 450	✓	✓	✓	✓	✓	✓	-	✓	-	✓	✓	✓
	KWS6265BW□□	6 to 600	±0.1	280	9 to 82	20 to 160	68 to 200	✓	✓	✓	✓	✓	✓	✓	✓	-	-	-	-
ies	KWS6366BW□□	12 to 1200	±0.1	220	9 to 82	20 to 230	68 to 320	✓	✓	✓	✓	✓	✓	✓	✓	✓	-	✓	✓
Waterproof SSV-i series	KWS6472BW□□	30 to 3000 [30 to 1200]	±0.1	160 [220]	7 to 60 [9 to 82]	20 to 230	76 to 320	✓	✓	✓	✓	✓	✓	✓	✓	✓	-	✓	✓
SSV	KWS5265BW□□	6 to 600	±0.2	280	9 to 82	20 to 160	68 to 200	✓	✓	✓	✓	✓	✓	✓	✓	-	-	-	-
roof	KWS5366BW□□	12 to 1200	±0.2	220	9 to 82	20 to 230	68 to 320	✓	✓	✓	✓	✓	✓	✓	✓	✓	-	✓	✓
aterp	KWS5472BW□□	30 to 3000 [30 to 1200]	±0.5	160 [220]	7 to 60 [9 to 82]	20 to 230	76 to 320	✓	✓	✓	✓	✓	✓	✓	✓	✓	-	✓	✓
Š	KWS5476BW□□	30 to 3000 [30 to 1200]	±0.5	120 [155]	7 to 65 [9 to 83]	20 to 350	76 to 450	✓	✓	✓	✓	✓	✓	-	✓	-	✓	✓	✓
	KWS5577BW□□	60 to 6000	±1.5	70	5 to 38	20 to 350	76 to 450	✓	✓	✓	✓	✓	✓	-	✓	-	✓	✓	✓
	KWS5203B△□□	6 to 600	±0.2	350	15 to 103	20 to 100	58 to 230	✓	✓	✓	✓	✓	✓	✓	✓	-	-	-	-
	KWS5205B△□□	6 to 600	±0.2	350	15 to 103	20 to 160	58 to 230	✓	✓	✓	✓	✓	✓	✓	✓	-	-	-	-
es	KWS5206B△□□	6 to 600	±0.2	320	15 to 120	20 to 160	58 to 310	✓	✓	✓	✓	✓	✓	✓	✓	-	-	-	-
f series	KWS5411B△□□	12 to 3000	±0.2	320	15 to 94	20 to 250	65 to 230	✓	✓	✓	✓	✓	✓	✓	✓	✓	-	✓	✓
SV-i	KWS5412B△□□	12 to 3000	±0.2	320	15 to 120	20 to 250	65 to 310	✓	✓	✓	✓	✓	✓	✓	✓	✓	-	✓	✓
tile S	KWS5414B∆□□	12 to 3000	±0.2	220	15 to 120	20 to 250	65 to 450	✓	✓	✓	✓	✓	✓	✓	✓	✓	-	✓	✓
Versatile SSV-	KWS5416B∆□□	12 to 3000	±0.5	210	15 to 91	20 to 350	65 to 350	✓	✓	✓	✓	✓	✓	-	✓	-	✓	✓	✓
>	KWS5417B∆□□	12 to 3000	±0.5	170	15 to 91	20 to 350	65 to 450	✓	✓	✓	✓	✓	✓	-	✓	-	✓	✓	✓
	KWS5522B△□□	60 to 6000	±1.5	130	5 to 56	20 to 350	79 to 350	✓	✓	✓	✓	✓	✓	-	✓	-	✓	✓	✓
	KWS5524B∆□□	60 to 6000	±1.5	110	5 to 60	20 to 350	79 to 450	✓	✓	✓	✓	✓	✓	-	✓	-	✓	✓	✓
110	ation A labolat	. 11	1	_ NT 1 '	1	. 1 1	•	_			1	-	1		1		_		

<sup>[]</sup> Option.  $\triangle$  Alphabetical letter indicates exterior type.  $\square$  Number indicates metal detection unit type. Accuracy/speed depends on products to be weighed and the rejecter.



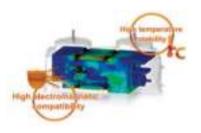
## SSV Series Checkweigher Supporting FDA 21CFR Part11

#### **Features**

- 15" large screen for easy control of complex weight inspection
- Corresponds to FDA21 CFR Part 11 with Eligibility Authentication, Audit Trail, Data Encryption and Decryption for pharma industry

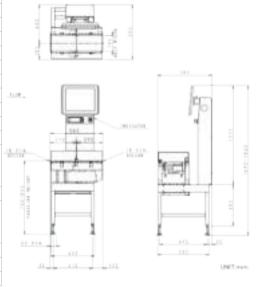


 Anritsu's proprietary weigh cell with unique signal processing and dynamic weighing technology for world class accuracy & stability





Weighing Range	0.4 to 100g
Scale Interval	0.001g
Max Speed <sup>1</sup>	310 products/min
Max Accuracy (3σ) <sup>1</sup>	±0.01g
Display	15-inch colour LCD
Operation Method	Touch panel
Indication Range	100.45g
Preset Memory	Max 200
Product Width	20 to 160mm
Product Length	46 to 230mm
Product Height	5 to 230mm
	100 to 120VAC + 10% - 15% or 200 to 240VAC
Power Requirements <sup>2</sup>	+ 10% - 15%, single phase, 50/60Hz, rush current
	20A (typ.) (20ms or less)
Mass	60kg
	0° to 40°C (variation not to exceed 5°C/h to
Environmental	maintain accuracy), relative humidity 30% to
	85%, non-condensing
Protection Class	IP30 compliance
Exterior	Stainless steel (SUS304)
Data output	USB2.0, 10BASE-T, 100BASE-TX



<sup>&</sup>lt;sup>1</sup> The accuracy and speed vary according to the products to be weighed and the rejecter. <sup>2</sup> Size of products to be weighed depends on the rejector select a checkweigher together with a rejector.00 to 240Vac available as option. <sup>Note</sup> Noise levels of the Checkweighers do not exceed 70dB(A). <sup>Note</sup> Weighing range, accuracy & throughput other than the above are available upon your request.

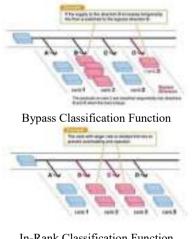


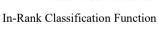
## **SSV Series Checkweigher With Grading Options**



#### Features:

- 8.5-inch colour TFT LCD
- 1 or 2 lanes
- Up to 16 Grading Ranks
- 100 Product Types
- MD Separate / Integrated type (Only available for 1 lane model)
- Maximum Processing Capacity
  - 600 products/min (1 lane)
  - 900 products/min (2 lanes)
- · In-Rank Classification
- Bypass Classification
- Constant Cycle Buzzer Output
- I/O Rank Output
- Combined Rank Rejection
- · Rear-Edge Detection
- Centralized control with one control unit for 2 lanes model









## **SSV Series Checkweigher With Grading Options**



Prov 001
Sample

6.00g

12.00g

Total

12.00g

Total

Total

Total

Two-Lane Grading CW Display

Single Lane Grading CW Display

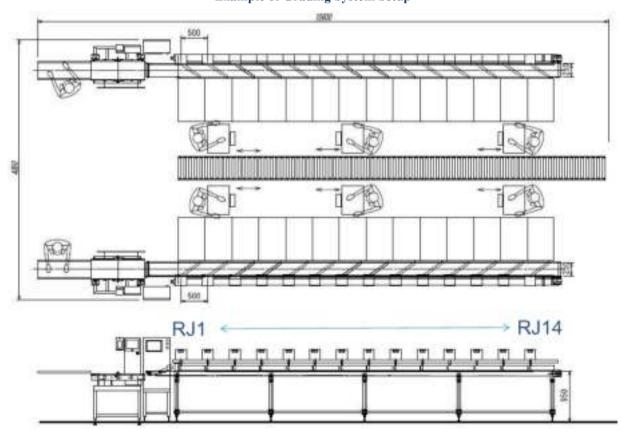


## 250 | 1 00 | Max #5.30g | Ma

Statistic Display

Histogram Display

#### **Example of Grading System Setup**



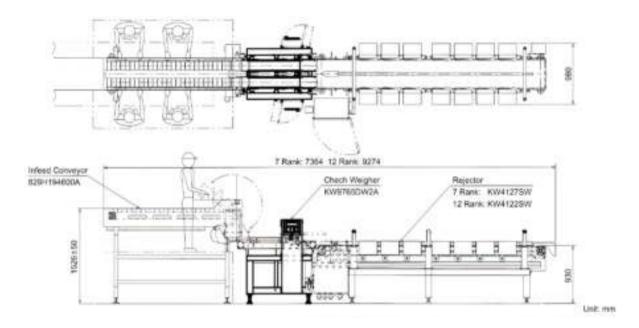


## **SSV Series Checkweigher With Grading Options**



#### Features:

- Classification into 4 to 12 ranks facilitates the selection of primary products
- Weight range: 6 600g
- Accuracy of  $\pm 0.1g$  at  $3\sigma$
- Maximum speed of 600 products/min (300 product/min per line)
- · IP67 compliant conveyor and balance for weighing unit
- Synchronous rotary feeding system (patent pending)
- · Gentle to products
- Batching function (optional)



Model	KW9765DW2A KW9766DW2A				
No. of Lines	2				
Classification	7 (KW4127SW) / 1	2 (KW4122SW)			
Weighing Range	3 to 60	00g			
Scale Interval	0.02g	0.1g			
Max Accuracy (3σ) <sup>1</sup>	±0.2g	±0.5g			
Throughput	300 ppm (per line) 180 ppm (per line)				
Preset Memory	Max 100				
Product Dimension <sup>2</sup>	Min 15 x 15 x 10mm	Min 15 x 15 x 10mm			
Product Dimension -	Max 140 x 140 x 50mm	Max 200 x 140 x 50mm			
Belt Speed	10 to 971	m/min			
Power Requirements	200 to 240Vac + 10% - 15%	%, single phase, 50/60Hz			
Power Consumption	1800	VA			
Air Requirements	0.6 to 0.9 MPa, 300l/min [A.N.R.]				
Protection Class	IP66 compliance				
Exterior	Stainless stee	1 (SUS304)			

<sup>&</sup>lt;sup>1</sup> The accuracy and speed vary according to the products to be weighed and the rejecter. <sup>2</sup> Size of products to be weighed depends on the rejector select a checkweigher together with a rejector.

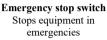


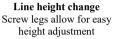
### **Checkweigher Options**

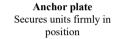


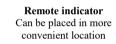
Tower light (with buzzer alarm) Supports remote monitoring

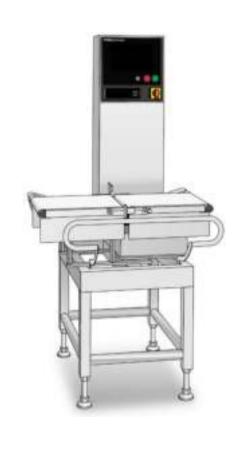
# Data printer Prints inspection results













#### Cross plate

Provides smooth product transitions and prevents product accumulation



#### Product guide

Provides accurate product positioning on conveyors



## Wind shield (full cover)

Deflects air current from side, above and below



#### Wind shield (top)

Deflects air current from above



#### Wind shield (protector)

Deflects air current from side



#### Mobile monitor

Real-time measurement view and evaluation data from remote location (software)



CE & FCC marking

### Remote Android Mobile Monitor for Anritsu Checkweighers



- Android 10" tablet monitors up to 6 Checkweighers (English/Japanese) simultaneously
- Max Products: 100 x 6 CW or 600 / Max Display Data: 1000
- Setting: Equipment name, batch cycle (time and number)
- Displays trend graphs of average value of each batch, total OK/NG, standard deviation and other statistical control charts
- Functions: Adjustment point mark (average value, failure rate, metal NG, mass NG) alarm display, sound and signal tower light notifications



4 screens: "Monitor Graph", "X-Bar", "Graph", and "Statistics" displaying real-time weight values

#### **Applications of Checkweigher with Remote Monitor**

- · Safeguard for automatic filling machines against errors caused by viscous deposits on the built-in scales
- Automation process control of variations in the first phase of automation until variable parameters (daily temperature and humidity, differences in operator skills or techniques) are ironed out.
- Histograms to improve production reproducibility by isolating variations due to human operators and applying guided adjustment instructions such as "reduce 2g" or "increase 1g".
- · Real-time supervisory checks of mass in the packaging process for decisions on adjustments if required.



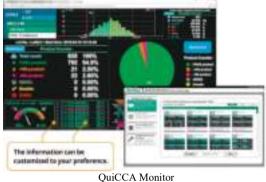
## **QUICCA 3 Quality Management and Control Software**



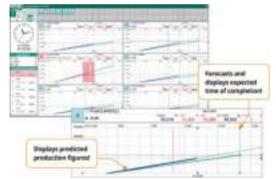
Production Line in the Palm of your hand.



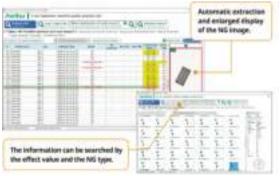
Displays the status of production from the past to the present



QuiCCA Monitor
Displays optimal detailed information for each processor



Production progress graphs facilitates understanding of momentary stoppages and production delays, enabling fast response.



Quality check can be performed with the X-Ray Inspection System Quality Analysis Tool before shipment, preventing contaminants from slipping into the finished product.



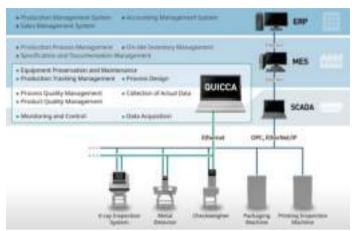




Traceability & Reliability in Claim Handling – Easy archived data extraction for traceability and claim handling



### **QUICCA 3 Quality Management and Control Software**



Construction of plant network

QUICCA3 further improves on QUICCA and QUICCA 2 as a comprehensive database network solution for all Anritsu inspection equipment, enabling live data views for production management and quality analyses, as well as sales and accounting management, equipment maintenance and process design.

Installation and deployment is simple.

QUICCA is configurable to gather information specific to the company in real time for powerful detailed quality analysis, which are typically not provided by enterprise resource planning (ERP) and manufacturing execution systems (MES) to the same extent for quality assurance.

	Specifications of QUICCA 3
Max connectable machines *	99
Max recording capacity *	3000 products/min (all lines). 1500 items/min with X-Ray recording of transmitted images.
Max number of recordable data	Depends on PC disk space. 1 GB / day or Max 4 million individual, statistics or history data; or
ivida mullioci of recordable data	10,000 to 30,000 image data. Data can also be saved on multiple hard drives such as NAS.

<sup>\*</sup> Connectable machines and video camera. Max recording capacity depends on PC specifications and network configuration.

	Computer Operating Environment				
OS	Windows 10 (Pro/Enterprise). Windows Server 2016 (Standard/Datacenter/Essentials)				
CPU	Intel® Core i3 Processor 2.80GHz or higher				
Memory	8GB or higher				
HDD	1GB or more free disk space for installation in addition to that required for data saving				
Display	1024x768 or higher				
LAN	Ethernet (100BASE-TX, 1000BASE-T)				
Required Browser	Google Chrome, Microsoft Internet Explorer				

	Client				
OS	Windows 10 (Pro/Enterprise)				
CPU	Intel® Core i3 Processor 2.80GHz or higher				
Memory	4GB or higher				
HDD	Depends on functions used. 100MB or more available capacity for installation				
Display	1024x768 or higher				
LAN	Ethernet (100BASE-TX, 1000BASE-T) or wireless LAN connection				
Required Browser	Google Chrome				

	System Requirements
PC (PC, Server)	PC for QUICCA installation
LAN cable	Category 5e or higher. Gigabyte and Ethernet compatible products recommended.
LAN switch (switching hub)	Required when connecting multiple equipment. Gigabyte and Ethernet products recommended.
Cable installation and wiring	To be done by customer for connecting PC, LAN switch, etc.
Back-up (NAS, USB-HDD)	For performing data back-up. Additional external USB HDD can be added if required.
KSA9003A QUICCA	Includes QUICCA license. Separate connection licenses for each machine connected.
Ethernet unit	Required depending on equipment to be connected.
Equipment	X-Ray Inspection System, Metal Detector, Checkweigher, Automatic Combination Weigher



### Rejectors For Metal Detectors, Checkweighers & X-Ray Systems

**KW4132AFBA** Flipper Type



Rejecter arms push NG boxes and thick bags aside

**KW4612APBC** Dropout Type



Conveyor drops NG products in thin bags

KW4805BF\_BP Air Jet Type



Air jet blows NG small light packages at high speed, sideways off

**KW4603MFAA** Up and Out Type



Conveyor flips NG products in thin bags under equipment; saves space

**KW4503BF** Pusher Type



Gate at air cylinder pushes NG packages and thick bags sideways off

Swing Pusher Pusher Type



NG products rejected along the arm and plates; shortens operating time for high speed production lines such as desserts

NGS290 Chute Type



Chute reverses for NG (relatively light bulk products) to fall

**RS3** Shuttle Type



Belt expands/contracts letting NG (unpackaged/sticky bulk products) fall

**KRA4426W** Carrier Type



Rejector sorts fragile products horizontally with little shock/damage

**KRA4103AW** Waterproof Flipper Type



Rejector arms push NG boxes and thick bags aside; IP66

**KRA4671AW** Waterproof Dropout Type



Conveyor drops NG products in thin bags; IP66

KW4501LWAC Waterproof Large Pusher Type

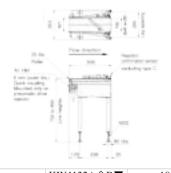


Air cylinder pushes NG products (large products) sideways off; IP66

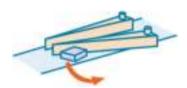


# **Rejectors Flipper Type**









The flipper rejector is the most common rejector, and ideal for products in boxes and thick bags. NG products are pushed aside by the rejector gates (arms).

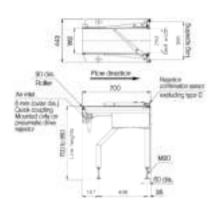
Model	KW4132A♦◆▼ KW4132B♦◆▼ KW4132G♦◆▼ KW4132H♦◆▼		KW4132C <b>♦◆▼</b> KW4132J <b>♦◆▼</b>				
Gate Drive System	A, B, C: Pneumatic drive / G, H, J: Electric drive						
Classification		3					
Max Product Size W x L x H	160x300x200mm	100x120x60mm					
Max Product Weight	1.2k	g	0.6kg				
Max Speed (products/min)	130 (180) <sup>1</sup>	160 (210) <sup>1</sup>	250				
Belt Speed	15 to 120m/min						
Air Requirements	0.5 to 0.9MPa, 0.2 $\ell$ /min [A.N.R.] (For pneumatic drive type only)						
Air Inlet	Tube having outer diameter of 6mm						
Power Requirements	100 to 120 Vac + 10% - 15% or 200 to 240 Vac + 10% - 15%, single phase, 50/60Hz (Supplied from SSV series), 90VA						
Mass		30kg (36kg)					
Environmental Conditions	0° to 40°C, rela	tive humidity 30% to 85%, non-	condensing				
Protection Class / Exterior	,	IP30 compliance	<u></u>				
♦ Exterior	F: Pai	nted / P: Stainless steel (SUS30-	4)				
◆ Connectable model	A: X-Ray System, Metal detector, Non-SSV Checkweigher B: SSV Checkweigher						
▼ Type of SV functions	A: Rejection Confirmation (pass side), Rejection Operation Check, Chute Attachment B: Rejection Confirmation (pass side); C: -						

Model					KW4232C <b>◇◆▼</b> KW4232J <b>◇◆▼</b>			
Gate Drive System	A	A, B, C, D, E, F: Pneumatic drive / G, H, J, K, L, M: Electric drive						
Classification		2						
Rejection Direction	Right	Left	Right	Left	Right Left			
Max Product Size W x L x H	160x300	x200mm	130x300	x200mm	100x120	x60mm		
Max Product Weight		1.2	2kg		0.6	kg		
Max Speed (products/min)	130 (	180) <sup>1</sup>	160 (2	210) 1	25	50		
Belt Speed		15 to 120m/min						
Air Requirements	0.5 to 0.9MPa, 0.1 l/min [A.N.R.] (For pneumatic drive type only)							
Air Inlet		Tube having outer diameter of 6mm						
Power Requirements	100 to 120 Vac	100 to 120 Vac + 10% - 15% or 200 to 240 Vac + 10% - 15%, single phase, 50/60Hz (Supplied from SSV series), 90VA						
Mass		30kg (36kg)						
Environmental Conditions		0° to 40°C, re	elative humidity	30% to 85%, no	on-condensing			
Protection Class / Exterior			IP30 con	npliance				
♦ Exterior		F: I	Painted / P: Stain	less steel (SUS:	304)			
◆ Connectable model		A: X-Ray Sys	stem, Metal detec	ctor, Non-SSV	Checkweigher			
▼ Connectable model			B: SSV Cho	eckweigher				
▼ Type of SV functions	A: Rejection	A: Rejection Confirmation (pass side), Rejection Operation Check, Chute Attachment B: Rejection Confirmation (pass side); C: -						

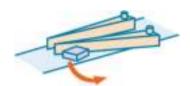
Figures in ( ) are for electric drive type.



# **Rejectors Flipper Type**



Max. Pass	KW4133A♦B <b>▼</b>	280
Width (W2)	KW4133B♦B▼	265



The flipper rejector is the most common rejector, and ideal for products in boxes and thick bags. NG products are pushed aside by the rejector gates (arms).

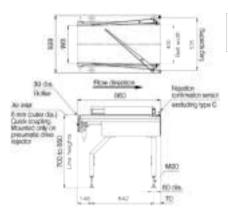
Model	KW4133A�◆▼ KW4133G�◆▼	KW4133B�◆▼ KW4133H�◆▼		
Gate Drive System	A, B: Pneumatic drive	e / G, H: Electric drive		
Classification	3	3		
Max. Pass Width (mm)	280	265		
Max Product Size W x L x H	250x300	x200mm		
Max Product Weight	31	cg		
Max Speed (products/min)	120 (160)	140 (170)		
Belt Speed	15 to 120m/min			
Air Requirements	0.5 to 0.9MPa, 0.2l/min [A.N.R.] (For pneumatic drive type only)			
Air Inlet	Tube having outer diameter of 6mm			
Power Requirements	100 to 120 Vac + 10% - 15% or 200 to 240 Vac + 10% - 15%, single phase, 50/60Hz (Supplied from SSV series), 90VA			
Mass	34kg (40kg)			
Environmental Conditions	0° to 40°C, relative humidity	30% to 85%, non-condensing		
Protection Class / Exterior	IP30 cor	npliance		
♦ Exterior	F: Painted / P: Stain	iless steel (SUS304)		
◆ Connectable model	A: X-Ray System, Metal dete	ctor, Non-SSV Checkweigher		
→ Connectable model	B: SSV Checkweigher			
▼ Type of SV functions	A: Rejection Confirmation (pass side), Rejection Operation Check, Chute Attachment			
▼ Type of 5 v functions	B: Rejection Confirmation (pass side); C: -			

Model	KW4233A�◆▼ KW4233G�◆▼	KW4233D�◆▼ KW4233K�◆▼	KW4233B�◆▼ KW4233H�◆▼	KW4233E�◆▼ KW4233L�◆▼		
Gate Drive System	A, B, D, E: Pneumatic drive / G, H, K, L: Electric drive					
Classification		2	2			
Rejection Direction	Right	Left	Right	Left		
Max. Pass Width (mm)	28	30	20	65		
Max Product Size W x L x H		250x300	x200mm			
Max Product Weight		31	kg			
Max Speed (products/min)	120 (	(160)	140 (	(170)		
Belt Speed		15 to 12	20m/min			
Air Requirements	0.5 to 0.9	0.5 to 0.9MPa, 0.1 l/min [A.N.R.] (For pneumatic drive type only)				
Air Inlet	Tube having outer diameter of 6mm					
Power Requirements	100 to 120 Vac + 10% -	100 to 120 Vac + 10% - 15% or 200 to 240 Vac + 10% - 15%, single phase, 50/60Hz (Supplied				
Mass		from SSV series), 90VA 34kg (40kg)				
Environmental Conditions	0° to		30% to 85%, non-conde	encina		
Protection Class / Exterior	0 10		npliance	ansing		
♦ Exterior			iless steel (SUS304)			
-	A: X-			eigher		
◆ Connectable model	12.12	A: X-Ray System, Metal detector, Non-SSV Checkweigher B: SSV Checkweigher				
▼ Type of SV functions	A: Rejection Confirmation (pass side), Rejection Operation Check, Chute Attachment					
▼ Type of S v Tunctions	B: Rejection Confirmation (pass side); C: -					

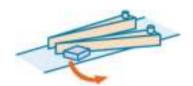
Figures in ( ) are for electric drive type



# **Rejectors Flipper Type**



Max. Pass	KW4134A♦B▼	420
Width	KW4134B♦B <b>▼</b>	380
(W3)	KW4134C♦B▼	350



The flipper rejector is the most common rejector, and ideal for products in boxes and thick bags. NG products are pushed aside by the rejector gates (arms).

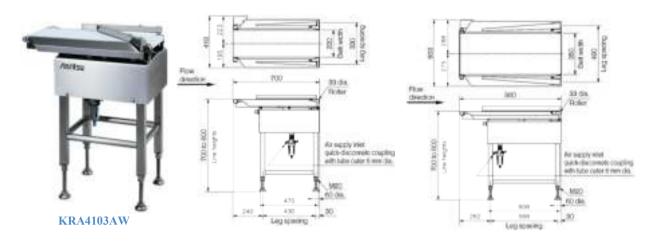
Model	KW4134A <b>♦◆▼</b>	KW4134B <b>♦◆▼</b>	KW4134C <b>♦◆▼</b>			
Gate Drive System	A, B, C: Pneumatic drive					
Classification		3				
Max Product Size W x L x H	400x600x500mm	350x600x500mm	320x600x500mm			
Max Product Weight		10kg [6kg]				
Max Speed (products/min)	40	55 [60]	60 [90]			
Belt Speed		5 to 49m/min [5 to 83m/min]				
Air Requirements	0.5 to 0.9MPa, 0	0.6 l/min [A.N.R.] (For pneumation	drive type only)			
Air Inlet	Т	Tube having outer diameter of 6mm				
Dower Dequirements	100 to 120 Vac + 10% - 15% or 200 to 240 Vac + 10% - 15%, single phase, 50/60Hz (Supplied					
Power Requirements						
Mass	56kg					
<b>Environmental Conditions</b>	0° to 40°C, r	0° to 40°C, relative humidity 30% to 85%, non-condensing				
Protection Class / Exterior		IP30 compliance	_			
♦ Exterior	F: 1	Painted / P: Stainless steel (SUS3	304)			
◆ Connectable model	A: X-Ray Inspecti	A: X-Ray Inspection System, Metal detector, Non-SSV Checkweigher				
◆ Connectable model		B: SSV Checkweigher				
True of CV functions	A: Rejection Confirmation (pass side), Rejection Operation Check, Chute Attachment					
▼ Type of SV functions	B: Rejection Confirmation (pass side); C: -					

Model	KW4234 <b>♦</b> ▼	KW4234D� <b>◆▼</b>	KW4234B <b>♦◆▼</b>	KW4234E�◆▼	KW4234C�◆▼I	(W4234F�◆▼	
Gate Drive System	A, B, C, D, E, F: Pneumatic drive						
Classification			2	2			
Rejection Direction	Right	Right Left Right Left Right					
Max Product Size W x L x H	400x600	x500mm	350x600	x500mm	320x600x	500mm	
Max Product Weight			10kg	[6kg]			
Max Speed (products/min)	4	0	55	[60]	60 [9	90]	
Belt Speed			5 to 49m/min	[5 to 83m/min]			
Air Requirements	0	.5 to 0.9MPa, 0	.3ℓ/min [A.N.R.	] (For pneumation	c drive type only)		
Air Inlet		Tube having outer diameter of 6mm					
Dayyan Dagyinamanta	100 to 120 Vac	+ 10% - 15% o	r 200 to 240 Vac	e + 10% - 15%, s	single phase, 50/6	0Hz (Supplied	
Power Requirements			from SSV se	ries), 150VA			
Mass	56kg						
Environmental Conditions		0° to 40°C, relative humidity 30% to 85%, non-condensing					
Protection Class / Exterior			IP30 cor	npliance			
♦ Exterior		F: Painted / P: Stainless steel (SUS304)					
◆ Connectable model	A:	A: X-Ray Inspection System, Metal detector, Non-SSV Checkweigher					
Connectable model		B: SSV Checkweigher					
Type of SV functions	A: Rejection	on Confirmation	(pass side), Rej	ection Operation	n Check, Chute A	ttachment	
▼ Type of SV functions	B: Rejection Confirmation (pass side); C: -						

Figures in [] are optional.

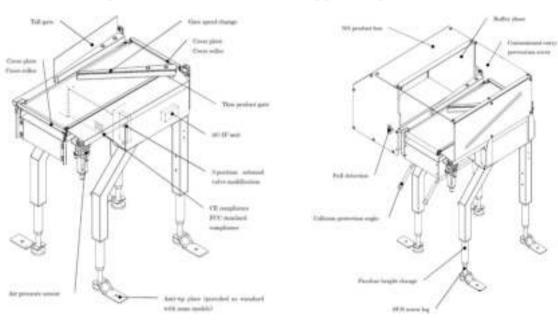


# **Rejectors Flipper Type (Waterproof model)**



Model	KRA4103AW	KRA4104AW			
Gate Drive System / Classification	Pneumatic drive / Class 3				
Max Product Size W x L x H	220 x 300 x 200mm 350 x 600 x 500mm				
Max Product Weight	2 [3] <sup>1</sup> kg	10[5] <sup>1</sup> kg			
Max Speed (products/min)	150 [120] <sup>1</sup>	45 [70] <sup>1</sup>			
Belt Speed	10 to 102 [5 to 77] <sup>1</sup>	10 to 49 [10 to 77] <sup>1</sup>			
Air Requirements	0.4 to 0.9MPa, 4ℓ/min [A.N.R.]				
Air Inlet	Tube having outer diameter of 6mm				
Power Requirements	0 Vac + 10% - 15%, single phase, 50/60Hz				
-	(Supplied from SSV series Checkweigher)				
Power Consumption	Stationary 70VA, max 1:	50VA (inrush current 10A)			
Mass	45kg	70kg			
Environmental Conditions	0° to 40°C, relative humidity	30% to 85%, non-condensing			
Protection Class / Exterior	IP66 compliance / Stainless steel (SUS304) (excluding some parts)				
Connectable model	Checkweigher, X-Ray inspection system, Metal detector				
Figures in [ ] are optional					

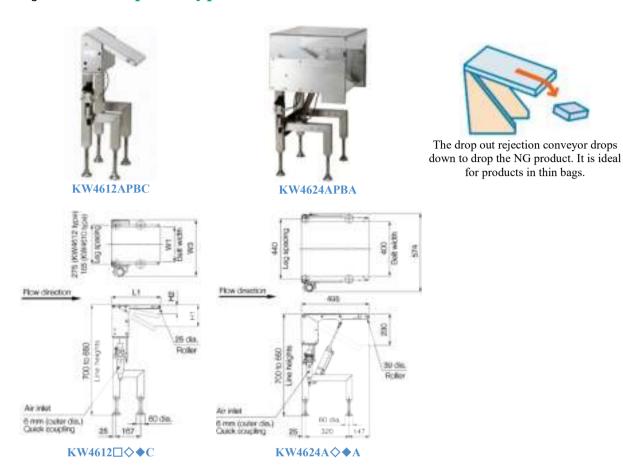
# **Optional Accessories for Flipper Type Rejectors**





for products in thin bags.

## **Rejectors Dropout Type**



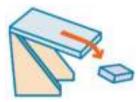
Model	KW4610A♦◆▼	KW4610B�◆▼	KW4612A <b>♦◆▼</b>	KW4612B�◆▼	KW4624A♦◆▼	
Gate stroke	Standard	Stroke ½	Standard	Stroke ½	Standard	
Classification			2			
Max Product Size W x L x H 1 (mm)	160 x 240 x 95	160 x 240 x 30	250 x 300 x 130	250 x 300 x 45	400 x 450 x 200	
Max Product Weight		31	ζg		5kg	
Max Speed (products/min)	100	250	100	250	50	
Belt Speed (m/min)		15 to	120		5 to 82	
Air Paguiramanta	0.5 to 0.9MPa /	0.5 to 0.9MPa /	0.5 to 0.9MPa /	0.5 to 0.9MPa /	0.5 to 0.9MPa /	
Air Requirements	0.2ℓ [A.N.R.]	0.1ℓ [A.N.R.]	0.2ℓ [A.N.R.]	0.1ℓ [A.N.R.]	1.3ℓ [A.N.R.]	
Air Inlet		Tube hav	ing outer diameter	r of 6mm		
Davier Daguirements	100 to 120 Vac + 10% - 15% or 200 to 240 Vac + 10% - 15%, single phase, 50/60Hz					
Power Requirements	(Supplied from SSV series Checkweigher), 90VA					
Mass <sup>2</sup>	20 [	16]kg	23 [1	8]kg	38 [32]kg	
Environmental Conditions	0,	o to 40°C, relative	humidity 30% to 8	5%, non-condensi	ng	
Protection Class			IP30 compliance			
♦ Exterior		F: Painted	/ P: Stainless steel	(SUS304)		
• C	A: X-R	ay Inspection Syst	em, Metal detector	, Non-SSV Check	weigher	
◆ Connectable model		В	SSV Checkweigh	ier		
- T £CV £4:	A: Rejection Confirmation (pass side), Rejection Operation Check, Chute Attachment					
▼ Type of SV functions	B: Rejection Confirmation (pass side); C: -					

<sup>&</sup>lt;sup>1</sup> Varies with downstream device type. <sup>2</sup> The value [ ] is for models without the SV function (model ends in C).

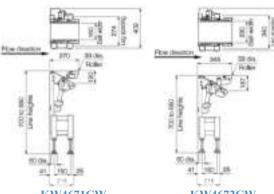


# **Rejectors Dropout Type (Waterproof model)**





The drop out rejection conveyor drops down to drop the NG product. It is ideal for products in thin bags.







KW4671CW	KW4672CW
Model	KW4671CV

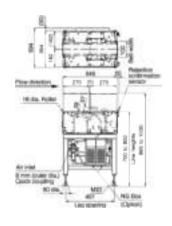
Model	KW4671CW	KW4672CW	KW4676CW		
	KRA4671AW	KRA4672AW	KRA4676AW		
Classification	2				
Max Product Size W x L x H <sup>1</sup>	160 x 240 x 100mm	230 x 300 x 130mm	350 x 450 x 210mm		
Max Product Weight	1.2kg	3k	g		
Max Speed (products/min)	80	70	30		
Belt Speed	7 to 36	6m/min	10 to 26m/min		
Air Requirements	0.4 to 0.9MPa / 30ℓ [A.N.R.]				
Air Inlet	Tube having outer diameter of 6mm				
Down Dagwinsmants	100 to 120 Vac + 10% - 15	5% or 200 to 240 Vac + 10% - 1	5%, single phase, 50/60Hz		
Power Requirements	(Supplied	from SSV series Checkweigher	), 200VA		
Mass <sup>2</sup>	23kg [27kg]	25kg [29kg]	32kg [37kg]		
Environmental Conditions	$0^{\circ}$ to $40^{\circ}$ C, re	elative humidity 30% to 85%, no	n-condensing		
Protection Class / Exterior		IP66 compliance	-		
Exterior	Stainless	s steel (SUS304) (excluding son	ne parts)		
Connectable model	AW: X-Ray Inspecti	on System, Metal detector, Non	-SSV Checkweigher		
Connectable model		CW: SSV Checkweigher			

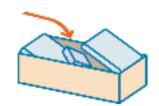
 $<sup>^1</sup>$  Varies with downstream device type.  $^2$  The value [  $^-$ ] is for AW models.



# **Rejectors Up and Out Type**







The rejection conveyor flips up so that the NG product drops out of the line. It is suitable for products in thin bags.

Model	KW4603M♦A▼	KW4610M <b>♦</b> A▼	KW4612M♦A▼			
Classification		3				
Max Product Size W x L x H	100 x 80 x 15mm	160 x 80 x 15mm 250 x 130 x 30mm				
Max Product Weight	0.1kg	3k	g			
Max Speed (products/min)	400	25	50			
Belt Speed	15 to 120m/min					
Air Requirements <sup>1</sup>	0.5 to 0.9MPa, 0.2\( [A.N.R.]					
Air Inlet	Tube having outer diameter of 6mm					
Power Requirements	100 to 120Vac + 10%-159	% or 200 to 240Vac + 10%-159	%, single phase, 50/60Hz			
Power Consumption	110VA	160	VA			
Mass	44kg	48kg	58kg			
Environmental Conditions	0° to 40°C, relative humidity 30% to 85%, non-condensing					
♦ Exterior	F: Painted / P: Stainless steel (SUS304), IP30 compliance					
Type of SSV Experience Included	A: Rejection Confirmation (pa	ass side), Reject Operation Che	eck, Chute Attachment Check			
▼ Type of SSV Functions Included	B: Rejection Confirmation (pass side); C: None					

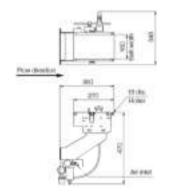
Model	KW4610J <b>♦</b> A▼	KW4610K♦A▼	KW4612J <b>♦</b> A▼	KW4612JK <b>♦</b> A▼			
Classification		2					
Max Product Size W x L x H	160 x 150 x 140mm	160 x 120 x 60mm	250 x 220 x 180	250 x 300 x 100			
Max Product Weight		31	κg				
Max Speed (products/min)	100	250	100	250			
Belt Speed		15 to 12	0m/min				
Air Requirements <sup>1</sup>	0.5 to 0.9MPa, 0.4l	0.5 to 0.9MPa, 0.21	0.5 to 0.9MPa, 0.4l	0.5 to 0.9MPa, 0.2ℓ			
	[A.N.R.]	[A.N.R.]	[A.N.R.]	[A.N.R.]			
Air Inlet		Tube having outer	diameter of 6mm				
Power Requirements	100 to 120Vac +	10%-15% or 200 to 240	OVac + 10%-15%, sing	le phase, 50/60Hz			
Power Consumption		160	VA				
Mass	44	kg	52	kg			
Environmental Conditions	0° to 4	0° to 40°C, relative humidity 30% to 85%, non-condensing					
♦ Exterior	F: Painted / P: Stainless steel (SUS304), IP30 compliance						
▼ Type of SV functions	A: Rejection Confirmation (pass side), Rejection Operation Check, Chute Attachment						
▼ Type of 5 v Tulletions	B: Rejection Confirmation (pass side); C: -						

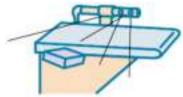
<sup>&</sup>lt;sup>1</sup> Max capacity per rejection operation



## **Rejectors Air Jet Type**







NG products are blown sideways off the line by a powerful air jet. It is ideal for small, lightweight packaged products at high speed.

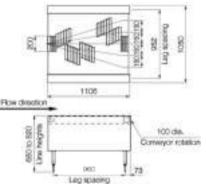
Model	KW4803C♦	KW4803B♦	KW4805B♦	KW4806B♦	KW4812B♦
Classification		2	2 [3] 1		
Max Product Size W x L x H (mm)	50 x 65 x 30	100 x 230 x160	160 x 230 x 160	160 x 320 x 160	250 x 320 x 160
Max Product Weight <sup>2</sup>	30g		30	0g	
Max Speed (products/min)	600		40	00	
Belt Speed	15 to 120m/min				
Air Requirements	0.5 to 0.9MPa, 16l/min [A.N.R.]				
Air Inlet	Tube having outer diameter of 10mm				
Power Requirements		Supplied from S	SSV series Checky	weigher, 130VA	
Mass <sup>2</sup>	8kg 9kg 12kg				
Environmental Conditions	0° to 40°C, relative humidity 30% to 85%, non-condensing				
Protection Class	IP30 compliance				
♦ Exterior	(F) Painted IP30 compliant. (P): Stainless steel (SUS304)				

Available as option. <sup>2</sup> The max product weight at a belt speed of 75 to 120m/min is 100g.

## **Rejectors Carrier Type**









NG products are sorted horizontally without any shock due to rejection. Since the rejection process doesn't cause any damage, it is ideal for fragile products.

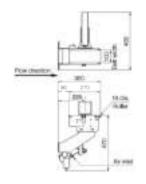
Model	KRA4416W	KRA4416WB	KRA4426W			
Classification		3				
Max Product Size W x L x H	140 x 330	0 x 300mm	190 x 330 x 300mm			
Max Product Weight	70	g/cm	100g/cm			
Max Speed (products/min)	3	600	200			
Belt Speed		24 to 58m/min				
Power Requirements	100 to 120Vac + 10% - 15	% [200 to 240Vac + 10% - 1	15%], single phase, 50/60Hz			
Power Consumption	22	220VA		220VA 270		
Mass	10	100kg		100kg 150		
Environmental Conditions	0° to 40°C, rel	0° to 40°C, relative humidity 30% to 85%, non-condensing				
Protection class		IP53 compliance				
Exterior		Stainless steel (SUS304)				

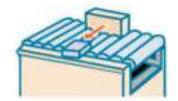
Note Figures in [ ] are optional



## **Rejectors Pusher Type**







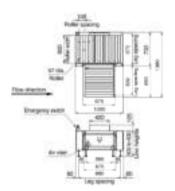
NG products are pushed off the line sideways by the action of a gate attached to an air cylinder. It is suitable for rejecting products in packages and thick bags.

Model	KW4503B♦	KW4505B♦	KW4506B♦	KW4512B♦		
Classification		2				
Max Product Size W x L x H <sup>1</sup> (mm)	100 x 230 x 160	160 x 230 x 160	160 x 320 x 160	250 <sup>2</sup> x 320 x 160		
Max Product Weight		0.6kg		1.2kg		
Max Speed (products/min)		150		80		
Belt Speed		15 to 12	20m/min			
Air Requirements		0.5 to 0.9MPa, 1	0ℓ/min [A.N.R.]			
Air Inlet		Tube having oute	r diameter of 6mm			
Power Requirements		Supplied from SS	SV series, 120VA			
Mass	10kg	11kg	11kg	14kg		
Environmental Conditions	0° to 40°C, relative humidity 30% to 85%, non-condensing					
Protection Class	IP30 compliance					
♦ Exterior	(F) Pa	inted IP30 compliant.	(P): Stainless steel (SU	JS304)		

<sup>1</sup> Products 10mm high or less cannot be rejected. 2 Products 80mm width or less cannot be rejected. Note Self-standing type is available.









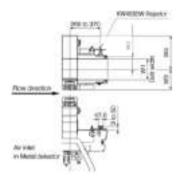
Model	KW451A KRA4504AF		KW4501LWAC	KW4501MWAC	
Classification		,	2		
Max Product Size W x L x H (mm)	400 <sup>1</sup> x 600 <sup>1</sup> x 600	600 <sup>2</sup> x 900 <sup>2</sup> x 600	540 <sup>3</sup> x 600 x 600 <sup>3</sup>	540 <sup>3</sup> x 800 x 600 <sup>3</sup>	
Max Product Weight	50kg	60kg	35	kg	
Max Speed (products/min)	40		30		
Belt Speed	33m/min (50 Hz) <sup>4</sup>	15 to 40m/min	10 to 40m/mi	n, Max. 50kg	
Air Requirements <sup>5</sup>	0.5 to 0.9MPa, 9ℓ/min [A.N.R.]	0.5 to	0.9MPa, 12ℓ/min [A.N.R.]		
Air Inlet		Tube having outer	diameter of 10mm		
Power Requirements	100Vac ± 10%, single phase, 50/60 Hz, 550VA	200 to 240Vac ± 10%, single phase, 50/60 Hz, 200VA		6, single phase, 50/60 00VA	
Mass	·	100kg 115kg			
Environmental Conditions	0° to 40°C, relative humidity 30% to 85%, non-condensing				
Protection Class	IP30 compliance IP66 compliance				
Exterior	Pair	nted	Stainless ste	el (SUS304)	

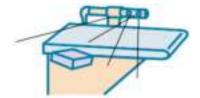
Products 150mm wide or less / 150mm long or less cannot be rejected. Bagged products are not supported. Products 200mm wide or less / 300mm long or less cannot be rejected. Bagged products are not supported. Products 150mm wide or less / 50mm high cannot be rejected. A 16.5, 20, 25m/min (50Hz) are available as option. Maximum capacity per rejection operation.



# **Rejectors for Metal Detector Air Jet Type**







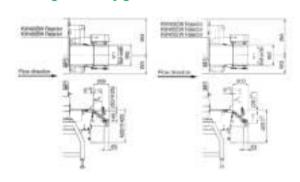
NG products are blown sideways off the line by a powerful air jet. It is ideal for small, lightweight packaged products at high speed.

Model	KW483BW	KW483CW	KW483DW				
Classification		2					
Max Product Size W x L x H		220 x 300 x 180mm					
Max Product Weight		300g					
Max Speed (products/min)		220					
Air Requirements	0.49MPa, 16ℓ/min [A.N.R.]						
Air Inlet	Tube having outer diameter of 10mm						
Power Requirements	Su	pplied from Metal detector, 50	VA				
Mass <sup>2</sup>		3kg					
Environmental Conditions	0° to 40°C, re	lative humidity 30% to 85%, n	on-condensing				
Protection Class	IP66 compliance						
Connectable Model	Duw, Duw-h, M6-h Series Metal detector	M Series Metal detector	M5 Series Metal detector				

## **Rejectors for Metal Detector Dropout Type**



KW465BW

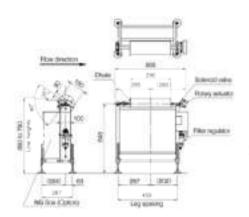


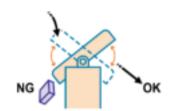
Model	KW465CW	KW466CW	KW468CW	KW465DW	KW466DW	
Max Product Size for Bulk Products W x L x H (mm)	250 x 200 x 30	350 x 200 x 30	250 x 200 x 30	350 x 200 x 30		
Max Product Size for Products with Regular Interval W x L x H (mm)	250 x 200 x 100   350 x 200 x 100   160 x 200 x 100   250 x 200 x 100   350 x 20					
Max Product Weight	500g					
Max Speed for Products with Regular Interval (products/min)	80					
Air Requirements		0.39 to	0.9MPa, 2ℓ/min [	A.N.R.]		
Air Inlet		Tube hav	ing outer diameter	of 10mm		
Power Requirements		Suppl	lied from Metal de	etector		
Power Consumption			50VA			
Mass	8kg	10kg	7.5kg	8kg	10kg	
Environmental Conditions	0° to 40°C, relative humidity 30% to 85%, non-condensing					
Protection class	IP66 compliance					
Exterior	Stainless steel (SUS304)					
Connectable Model	Duw-h, l	M6-h Series Metal	detector	M5 Series M	letal detector	



## **Rejectors for X-Ray Inspection Chute Type**





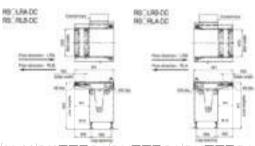


Rejected products fall when the chute is reversed. It is ideal for rejecting relatively light bulk products.

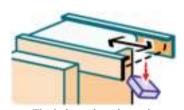
Model	NGS290
Classification	2
Max Product Size W x H	290 x 50mm
Max Product Weight	500g
Max Speed (products/min)	Bulk
Chute Reverse Speed	0.2 to 1s/90°
Air Requirements	0.5 to 0.8MPa, 4ℓ/min [A.N.R.]
Air Inlet	Tube having outer diameter of 6mm
Power Requirements / Consumption	Supplied from X-Ray Inspection System / 24Vdc
Mass	13kg
Environmental Conditions	0° to 40°C, relative humidity 30% to 85%, non-condensing
Protection Class / Exterior	IP65 compliance / Stainless steel (SUS304)

## **Rejectors for X-Ray Inspection Shuttle Type**





Model	RS3▼▼□-DC	RS4 <b>▼</b> □-DC	RS5▼▼□-DC
W1	600	800	900
W2	150	250	150
W3	650 to 750	900 to 1000	650 to 750
W4	228	328	228
W5	255	355	255
W6	310	410	310



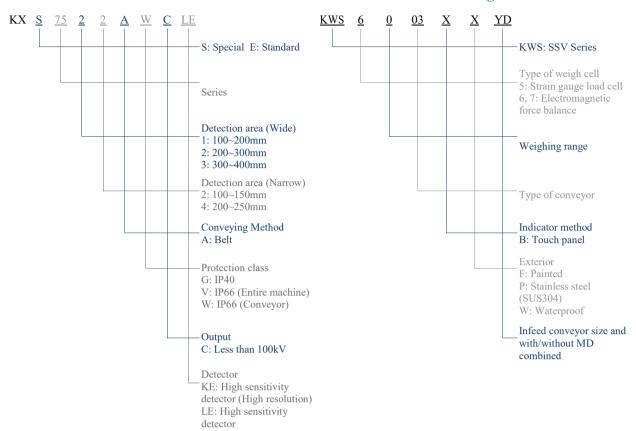
The belt on the rejector is expanded/contracted during the rejection to let the rejected products fall. It is ideal for unpackaged animal products and sticky bulk products.

Model	RS3▼▼□-DC	RS4▼▼□-I	DC RS5▼▼□-DC				
Classification		2					
▼▼ Flow Direction	LR: Left to Righ	t	Right to Left				
☐ Expandable / Contractible part	(A): Downstream side o	f flow direction / (B	): Upstream side of flow direction				
Max Product Size W x L x H	400 x 280 x 150mm						
Max Product Weight	3kg						
Max Speed (products/min)	40						
Air Requirements	0.	.5 to 0.8MPa, 25ℓ/m	in [A.N.R.]				
Air Inlet	Tul	be having outer dian	neter of 8mm				
Power Requirements / Consumption	$200 \text{ to } 240 \text{Vac} \pm 10\% \text{ [1]}$	$100 \text{ to } 200 \text{Vac} \pm 10\%$	6], single phase, 50/60Hz / 200Va				
Mass	85kg						
Environmental Conditions	0° to 40°C, relative humidity 30% to 85%, non-condensing						
Protection Class / Exterior	IP65 co	ompliance / Stainles	s steel (SUS304)				



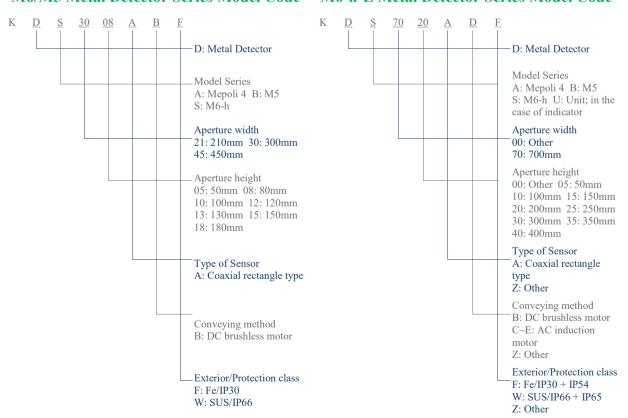
#### XR75 Series Model Code

#### **SSV Series Checkweigher Model Code**



#### M6/M5 Metal Detector Series Model Code

#### M6-h-L Metal Detector Series Model Code





### **METAL SHARK® 2 High-Performance MD Controller**



Metal Shark® 2 Controller

#### **Controller for All Cassel MDs**

- 4-Quadrant technology optimally adjusts to find metal even in "difficult" products - 360° freestyle product effect teach area for significantly increased sensitivity and performance
- Digital **Balance Control** monitors coil balance more than 200 times/sec for temperature and humidity fluctuations
- Digital **Dynamic Noise Filters** minimizes electronic and vibration signals in the environment for a more reliable signal
- 5.4" Color Screen with intuitive set-up and operational guidance
- 4-Level password for enhanced security and reliability
- Parameter and Event Log documents Metal contaminant detections, changes in parameter settings, with date and time for view on a PC
- One SMD Motherboard for reliability

Control Electronics	DSP digital noise filter, digital balance control, digital frequency control with synthesizer, Power-Drive-Transmitter-Circuit, suitable with multi-frequency sensors, powerful graphics processing unit
Input Signals	8 free configurable, 24 V DC, e.g.: reject confirmation, air pressure monitor, conveyor belt control
Output Signals	Metal and Error. 8 free configurable, e.g.: pusher magnetic valve, optic/acoustic alarm. 24V DC
Measuring Method	Inductive; multi-channel operation, balanced receiver coils
Metal Detection	Ferrous, non-ferrous (e.g. aluminium or copper) and stainless steel
Product Compensation	120 storage spaces, compensation performed automatically, with Teach-Assistant
Protection Type	IP65; with Option LPW: IP66; with Option HPW: IP67
Ambience	Standard: temp10°C to +40°C, rel. humidity 30 to 85% not condensing; Options: -40°C or +55°C
Product Temperature	-30°C to +60°C, Option: -40°C to +120°C
Power Supply	Single-Phase 110-240VAC, 50/60Hz, fuse 10A (slow), typ. power consumption 20W, max 60W
Interfaces	RS232, USB, optional Ethernet and WLAN for HACCP- and IFS-documentation
Maintenance	Maintenance-free, sensor calibrates itself automatically and continuously
Diagnosis	Integrated diagnostic software, automatic self-test



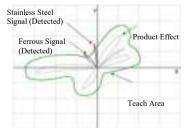
Help Texts menu intuitive set up



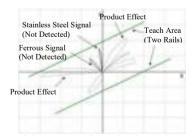
Histograms of alerts in the last hours



4-Quadrant 360° product effect teach area



Product effect with **free style** 4-quadrant technology, minimising the teach area and facilitating metal signal detection.



Common metal detectors pre-determine the teach area with simple two rails, missing signals falling inside the two rails



### **BD** (Belt Driven) Metal Detectors



Metal Shark® BD with Air Jet Rejecter

#### **BD Belt-Driven MD Features**

Designed for installation with conveyors and **customizable** to various sizes with range of accessories for specific applications even for harsh environments.

- Aperture Width: 50 1300mm
- Aperture Height: 50 1300mm
- Conveyor Width: Aperture Width less 50mm
- Conveyor Length: 800 5000mm
- Belt Speed: Variable with frequency inverter
- Different rejection methods are available (e.g. air jet, pusher, retractable belt, belt stop + alarm etc).



Metal Shark® BD with Retractable Belt Rejecter



Metal Shark® BD with Linear Pusher Rejecter



PU Belt Type Waterproof Conveyor



Flat Top Modular Belt for Bottle



High Grip Inclining Conveyor



Auto Product Change with Light Curtain



Cooling System for High Temp Area

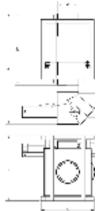


High Pressure Wash-down



### **GF** (Gravity Feed) Metal Detectors





GF metal detectors are used in gravity pipes. Bulk material falls through the metal detector and metal contaminants are separated out from the product stream promptly through its rejection flap

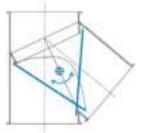
								-
(in mm)							Typical	
Ød	A	В	C	D	Appr	ox. sensiti	ivity Ø	Material
Øα	A	ь	C	D	Fe	NFe	SUS	Flow ℓ/h
100	600	400	450	318	0.5	0.7	0.8	20000
120	720	490	450	338	0.7	0.9	1.0	28000
150	850	550	502	400	0.8	1.1	1.3	43000
200	1200	790	615	508	1.2	1.6	1.8	74000
250	1395	935	800	685	1.5	2.0	2.3	115000
300	1605	1100	940	800	1.9	2.4	3.0	165000
350	1935	1265	1020	880	2.2	2.7	3.3	225000
400	2100	1350	1090	950	2.4	2.9	3.6	290000
500		1500	1240	1100	2.8	3.5	4.2	460000
600		1600	1385	1286	4.6	5.8	6.9	656000

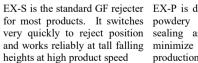


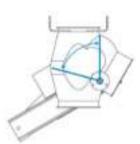
GF compact metal detectors have low assembly height and are used in gravity pipes in areas with limited height installation location

(in mm)							Typical	
Ød	Α	В	C	D	Appr	ox. sensit	ivity Ø	Material
Øα	A	ь		D	Fe	NFe	SUS	Flow ℓ/h
100	450	200	450	318	0.7	1.0	1.1	20000
120	530	250	450	338	1.0	1.2	1.4	28000
150	600	250	502	400	1.1	1.5	1.8	43000
200	910	300	615	508	1.6	2.2	2.4	74000
250	1050	390	800	685	2.0	2.7	3.1	115000
300	1095	390	940	800	2.6	3.2	4.1	165000

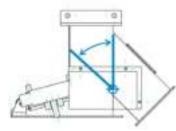
#### **Reject Devices for GF Pipelines Metal Detectors**



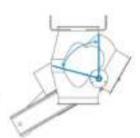




sealing around the flap to leakage during production



EX-S is the standard GF rejecter EX-P is designed for fine and EX-K is a heavy duty rejecter for EX-R for most products. It switches powdery products, with a rough, harsh environments with a flap with sealing with sturdy mechanics



for very environment (e.g. reinforced with 30mm shaft diameter, 5mm stainless reject flap, angular all-round without



### **IN** (In Liquid) Metal Detectors



Metal Shark® IN Liquid

IN Liquid is designed for fluid and paste products like sauce and ice-cream. Available in pipe diameters of 40, 50, 65, 80 and 100mm.

Reliable high pressure throughput via a sturdy pipe for high pressures up to 16 bars. Standard pipe is of POM plastic. Optional PTFE pipe is available for high-temperature and CIP/SIP cleaning. Stainless pipe flanges can be triclamp, milk-thread and special aseptic links

### **IN** (In Meat) Metal Detectors



Metal Shark® IN Meat

IN Meat is a compact metal detector for sausage filling machine; equipped with mobile base frame, stand with integrated gas spring for easy height adjustment 850-1200mm, for installation between filling and clipping machine. Inner pipe diameter: 60.5mm

Made for daily cleaning – IP 68 protection level for daily water/steam hose rinsing in wet environment. Max filling pressure – 80 bar.

Pipe connections and plugs provided compatible with filling machine (Handtmann, Rex, Vemag, Risco, Frey – others available upon request)



## **PH** (Pharmaceutical) Metal Detectors

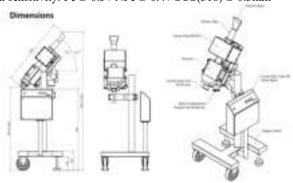


Metal Shark® PH

Pharmaceutical metal detector with PH sensor head, in-feed and reject system, mobile frame with castors, stainless steel mirror polished.

PVDF pipe, inner diameter 44mm. System Chutes, moulded for in-feed and reject, throughput max 5000 tablets per minute. Solenoid driven stainless steel reject diverter mechanism, mirror polished, variable in-feed / out-feed height. Quick demount design for easy cleaning. IQ/OQ/PQ qualification templates.

Best metal sensitivity: Fe Ø 0.3 / NFe Ø 0.4 / SUS(316) Ø 0.5mm





### **BIG** (Large Aperture) Metal Shark® Systems



BIG is designed for MDF, particleboard, OSB and other wood board production plants as an OEM product to leading equipment manufacturers.



Applications from thin and thick board production lines to whole log inspections. Aperture width 800 - 4,500mm and height up to 2,000mm.

Short metal free zone required (Fix metal = 200mm. Moving/vibrating metal = 1.5 x aperture height). Rugged and sturdy design, vibration proof. Total shielding against transient influences that cause false/nuisance tripping. Corrosion proof stainless steel/aluminum alloy housing.

### TU (Plastic Recycling) Metal Shark® Systems



TU is used in plastic recycling, rubber production, wood and paper processing and food related industries. It has a dividable sensor head. Installation into an existing conveyor is easy and no belt cut is required.

Sensing Width 200 – 4000mm

Metal Free Zone (Fix metal = 100mm. Moving/vibrating metal = 1.5 x aperture height).

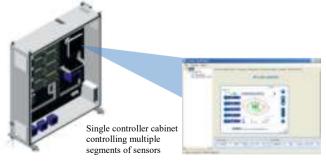
### **COMBI** (Very Wide Products) Metal Shark® Systems



COMBI is based on latest technologies, designed for very wide products ( $1000-5000 \mathrm{mm}$ ) or high flow bulk materials that require ultra-high sensitivity (e.g. transformer board, textile & etc). It is constructed as a multi-segment-sensor, with the total detection zone divided into several small zones to makes the system extremely sensitive for detecting minute metal particles over the entire width. The detected metal particles are identifiable to a definite area.

COMBI is operated from the controller cabinet, which includes a Windows PC, which runs the SharkNet®-2 software, which networks all sensor segments under a single operator surface.







# **Special Configurations**



IN Liquid



BD in Ham Production Line



BD with High Pressure Wash down in Meat Production Line



TWIN GF



GF in Bulk Packing Line



GF compact in Bulk Packing Line



IN Meat for Sausage Filling Machine



Our other solutions groups: -

#### 1. Industrial Metrology

Coordinate Measuring Machines (tactile, optical, multi-sensor), form, surface finish and roundness, profile projectors, microscopes, length metroscopy, gear testers, coherence scanning interferometry and 3D optical focus variation microscopy.

#### 2. Portable Metrology

Portable Arm CMMs, Laser and Optical Trackers with touch probes, laser scanners and reflectors, Fringe Projection 3D Digitisers plus Photo-Grammetry.

#### 3. X-Ray Computer Tomography

Industry, R&D and metrology down to nano-and micro-detail detectability enabling next-generation disruptive technology manufacturing.

#### 4. Software Solutions and Upgrades

Dimensional Metrology, Analysis, Control and Reverse Design.

#### 5. Technical Services

Evaluation, measurement services, training, commissioning, periodic calibrations, preventive maintenance, troubleshooting and repair, upgrades and retrofits.



## **Advanced and Precision Metrology**



GE Phoenix v|tome|m with robot 3D X-Ray CT for Analysis and Metrology



Accretech AXCEL CMM



Accretech Surfcom NEX 2-in-1 Roughness/Contour Tester



**Alicona InfiniteFocusG5** Optical 3D Micro-CMM



Starrett HDV300
Telecentric Projector

## **Portable Metrology**



Hexagon Absolute Arm Portable CMM



Origin Tech Laser Gauge System



Leica Absolute Tracker Laser Tracker

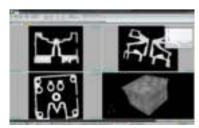
#### **Software Solutions**



Polyworks® 2018



**Volume Graphics VG Studio** 



GE Phoenix datos|x



#### PRE- AND POST-SALE SUPPORT

The range of our pre- and post-sale technical support includes the following: -

- Software Applications & Measuring Related Services
- · Preventive Maintenance and Repairs
- · Retrofits and Upgrades of Pre-Owned Machines
- · Performance Verification and Calibration

#### ISO/IEC 17025 LABORATORY ACCREDITATION

We are certified to ISO/IEC 17025:2005 Laboratory Accreditation in Singapore, Malaysia, Thailand and Philippines by SAC-Singlas and in Indonesia by Komite Akreditasi Nasional.



### **EXHIBITIONS, SEMINARS, TRAINING, COMMISSIONING**



AllPack Indonesia 2018, Indonesia



Metal Detector Servicing, KL, Malaysia



Anritsu Seminar, KL, Malaysia

#### **OUR MANAGEMENT COMMITMENT**

Our **Vision** is to be your trusted metrology solutions partner of choice via our **Mission** to support your quality quests with appropriate metrology solutions and competent technical support throughout the solutions' useful lives.



Our Group Managers, Malaysia, November 2018

#### The International System of Units (SI)

**Length – metre (m)**: the path length travelled by light in vacuum during a time interval of 1/299792458 of a second. This is commonly realised through the wavelength of the 633nm radiation from a helium-neon laser stabilised against a spectral line of iodine molecules, based on the formula  $\lambda o = c/v$  where c is the speed of light in vacuum defined at 299792458 m/s and v is the measured frequency of the radiation used.

Mass – kilogram (kg): the unit of mass, equal to the mass of the international prototype of the kilogram, made of platinum-iridium and kept at the International Bureau of Weights and Measures (BIPM) in Paris. International standardisation is carried out using precision comparators, combinations and sub-multiples of the 1 kg masses of similar materials.

**Time – seconds (s)**: the duration of 9192631770 periods of the radiation corresponding to the transition between the two hyperfine levels of the ground state of the caesium-133 atom. The second is realised using caesium atomic clocks, where quantised caesium energy levels provide a source of resonance frequency, which is then phase-locked to a quartz oscillator to produce a very precise frequency (with a good long-term stability) to define the second.

**Thermodynamic temperature - Kelvin (K)**: the unit of thermodynamic temperature (symbol T), is the fraction of 1/273.16 of the thermodynamic temperature of the triple point of water. T at 273.16 K, also defined as 0.01°C in Celsius temperature (symbol t), is realised by the use of the water triple point cells, from which other temperatures are related through the International Temperature Scale of 1990 (ITS-90).

**Electric current** – **ampere** (A): that constant current which, if maintained in two straight parallel conductors of infinite length, of negligible circular cross-section, and placed 1 metre apart in vacuum, would produce between these conductors a force equal to 2 x 10-7 Newton per metre of length. The ampere is realised through the *volt* and the *ohm* representations determined using the Josephson effects of super-conductivity and the quantised Hall resistance (von Klitzing constant) respectively.

Amount of substance – mole (mol): the amount of substance which contains as many elementary entities as there are atoms in 0.012kg of carbon 12. The elementary entities must be specified and may be atoms, molecules, ions, electrons, other particles, or specified groups of such particles. The mole is most accurately realised through the determination of the Avogadro Constant by primary methods such as isotope dilution mass spectrometry.

Luminous intensity – candela (cd): the luminous intensity in a given direction of a source that emits monochromatic radiation of frequency 540 x 1012 hertz and has a radiant intensity in that direction of 1/683 watt per steradian. The candela is realised using a cryogenic radiometer that measures optical radiant power based on the thermo-equivalence of the heating effect of optical radiant power with that of electrical power. A solid-state photometer with a relative spectral responsivity simulating the spectral efficiency function  $V(\lambda)$  of the human eye, calibrated directly against the cryogenic radiometer, is used to evaluate light of other frequencies in the visible spectral region.

#### 20 May 2019 Redefinition of the SI Units

From 20 May 2019, the SI units will be revised in terms of 7 defining constants that describe the natural world: -

Constants Description	Symbol/Unit	<b>Constant Values</b>
Unperturbed ground state hyperfine transition frequency of Cs133 atoms ΔνCs	Hz (s <sup>-1</sup> )	9 9192 631 770
Speed of Light in Vacuum	c (m/s)	299 792 458
Planck Constant	h (J s)	6.62607015 x 10 <sup>-34</sup>
Elementary Charge	e (C)	1.602176634 x 10 <sup>-1</sup>
Boltzmann Constant	k (J/K)	1.380649 x 10 <sup>-23</sup>
Avogadro Constant	N <sub>A</sub> (mol <sup>-1</sup> )	$6.02214076 \times 10^{23}$
Luminous Efficacy of monochromatic radiation of frequency 540 x 10 <sup>12</sup> Hz	K <sub>cd</sub> (lm/W)	683

The SI base units will then be derived from the defining constants or from 22 important derived units derived from the constants and maintained for consistency per the ISO/IEC 80000 International System of Quantities (ISQ).

The highest-level experimental methods used for the realization of units by the equations of physics are now known as primary methods. The new definitions with freedom to choose any convenient equations of physics to link the defining constants to the quantity to be measured, will allow higher accuracy of units to be realized in future.